

Datasheet

AUO

G240HW01V1

UP-02-156 Version V100 UP-02-156R1.1 Version V104

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Preliminary Specification

Final Specification

	Froduct Specification	
AUO Display+		
□ Preliminary Sp ∎ Final Specifica	pecification ation	
Module	24.0" Color TFT-LCD	
Model Name	G240HW01 V1	
	For 20	

Company		Approved by	Date
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Checked & Approved by	For Dis 2023 Date	Prepared by	
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	NUO DISPIAN	General Display I AUO Display Plu	Business Unit / us Corporation

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Record of Revision

0 1 2015/03/23		First Edition for Customer		
0.2 2015/12/28	5.6	Brightness: 250 nits (Tyn.)	Brightness: 300 hits (Typ.)	
0.2 2010/12/20	13			
		Temperature Range	Temperature Ranger	
0.3 2016/02/02	5	Operating⊷ Storage (Shipping)⊷	Operating- Storage (Shipping)-∂ December 20 to +70- [°C]-∂ December 20 to +80-∂	
	10	Item· Symbol· Min.· Max.· Unit· Operating Temperature/ TOP-/ 0/ +50/ [*C]/- Operation Humidity- HOP-/ 5/ 90/- [*KH]/- Storage Temperature -/ TST-/ -20/- +60/- [*C]/- Storage Humidity- HST-/ 5/- 90/- [*KH]/-	Item-3 Symbol/s Min3 Max3 Operating Temperature-9 TOP-1 -20+ 70+ Operation Humidity-3 HOP-9 5-3 90+ Storage Temperature-9 TST-7 -30+ 80+ Storage Humidity-6 HST-9 5-5 90+	
	13	Symbol/ Parameter Mine Type Max Unit Remark Yogo Input Vallago 1834 122 1320 Volt - Yogo Input Vallago 1834 122 1320 Volt - Yogo Input Vallago 1836 122 1320 Volt - Public Power Comsumption - TBD/ - An 109% Dimming Moleck PMMD Priming Preparing 200 - 2004 HD/t - Volt Volt Dimming Moleck /r Dimming Vallago 0.6 3.5 Volt In - <	Symbol: Parameter: Min./ Type Max. Units. Remark. Vgo: Input Voltage. 10.8 12.2 13.20 Volt. / Volt. / Uppe: Input Correct.	
	20	80 BL_EN: Back light enable, 5V: 90 BL_DIM_P: Back light dimming, 3.3V or 5V	8e BL_ENe Back light enable, 3~5.5 Ve 9e BL_DIM_Pe Back light dimming, 3~5.5 Ve	
	21	old reliability test conditions	upgrade reliability test conditions	
	23	10.2 Carton Package. The outside dimension of carton is 412 x 281x 650 (mm) - B pixets part carto box - ************************************	10.2 Carton Package. • The outside dimension of controls \$13 × 202c (651 (mm) -• • Direct per carton box • Direct per carton box • 2 Vabores per layer. By a: 2 layer / pallet. By sea, refer packing documents. Pallet size (not include carton boxes): • 150 mm * 180 mm * 182 mm *	
1.0 2017/04/07	5	Power Consumption- [Watt]- TBD-/ Weght- [g]- 2130 (typical)-	Power Consumption- [Watt]- 23.3 (max) (Cell. 6 + BL: 17.3)- Weight- [b]- 2,150 (Typ)+/213.9-	
	6	Item- Unit- Conditions- Min. Typ/ Max./ White Luminance- [odim2]-/ Ir=100mA/· 240-/ 300-/ / Unformity- 9%-/ 9 Points-/ 75-/ 80-/ / Contrast Ratio- -// -// -// -// 15-/ Cross tak- 9%-/ -// -// 16-/ / Response Time-/ [msec]- Falling-/ -// 36-/ / Ramg + Falling-/ -// 25-/ -// -// -// -//	Item-* Unito Conditions-// (%45 mA/) Min/ 240-// 240-// 300-// 300-// 300-// 300-// 75+// 80-// 4// Typ// 240-// 300-// 75+// 80-// 4// Max// 300-// 75+// 80-// 4// Uniformity- %-// * 9 Points-// 4// 4// 75+// 300-// 4// 300-// 5+// 75+// 80-// 4// 80-// 4// 5+// 15-// 4// 4// 4// 15-// 15-// 16-// 4// 8-// 8-// 15-// 16-// 4// 8-// 8-// 8-// 15-// 16-// 8-// 8-// 8-// 15-// 8-// 8-// 16-// 25-// 80-// 16-// 30-// 16-// 30-// 16-// 30-// 16-// 30-// 16-// 30-// 16-// 30-/// 30-/// 30-//// 30-//// 30-//// 30-//// 30-//// 30-//// 30-//// 30-//// 30-//// 30-//////// 30-//// 30-////// 30-///// 30-//// 30-//////////	
	10	Internal Symbol: Min: Max: Unit: Conditions: Logic/LCD Drive Votage: VDD: 0: 6:0: (Volt): Note 5.4:	4.1 TFTLCD Module. Item-' Symbol- Min-' Max-' Unit-' Conditions-' Logic/LCD Drive Voltage/ VDD-' 0-' 5-' [Vot]-' Note 1,2-'	
	13	Symbol: Parameter: Min: Typ: Max: Units: Remat/ Vgg: input Valage: 10.5: Yze 13.2: Vale: A Mgg: input Current: TBD: A 10% Doming: PLDD: Percentramption TAD: Wale: 10% Doming: Inde: Parameter: 4/ S A 20% Doming: Inde: Parati Current: 4/ S A 20% Doming: Inde: On Control Vallage:	Symbol-/ Parameter Min-/ Typ-/ Max/ Units Remark/ V000 ⁺ Inpot Voltage/ 10.8- 12.2 13.2-/ Volt-/ - http:// Inpot Control Voltage/ - 12.2-/ 12.2-/ Volt-/ - PLED Power Consumption - 11.2-/ - A/r 100% Domming/ Ingle Prace Consumption - 14.4-/ 17.3-/ Wolt 100% Domming/ Ingle Prace Consumption - 4.4-/ 5.5-/ A/r - BU_ER/er Off Control Voltage/ - - 5.5-/ Volt-/ - FPMMA Bit Voltage/ - - 2.65-/ Volt-/ - Low Voltage/ - - 2.65-/ Volt-/ - <td></td>	
	21	Ta= 70℃, 50%RH, 300hours	Ta= 70℃, 300hours	
1 1 2020/12/15	10	-	Add wet bulb temperature chart	

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14 Image: Connector Name / Designation: Interface Connector / Interface card: Image: Connector / Interface card: Image: Connector / Interface card: .4 2023/06/21 20 7.1 TFT LCD Module: LVDS Connector: Interface card: Interface card: Interface card: Interface card: Interface card: .4 2023/06/21 20 4/L F1/38305/RL+HF1) or equivalent. Interface card: Interface card: Interface card: .4 2023/06/21 20 4/L F1/38305/RL+HF1) or equivalent. Interface card: Interface card: Interface card: .4 2023/06/21 20 4/L F1/38305/RL+HF1) or equivalent. Interface card: Interface card: Interface card:			* 5.2.1 LED Driver.	5.2 Backlight Unit. 5.2.1 LED Driver. Following characteristics are measured under stable condition at 25°C (Room Temperature) -
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	1.4 2023/06/21	20	7.1 TFT LCD Module: LVDS Connector	Concerns volge: 0: 0.5- Vol - 7.1 TFT LCD Module: LVDS Connector- Connector Name / Designation- Interface Connector / Interface card- Manufacturer- Type Part Number: STM_MSCR2407P30

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- Since front polarizer is easily damaged, pay attention not to scratch it.
 Be sure to turn off power supply when inserting or discourse it.
 Wipe off water drop immediated. Be sure to turn off power supply when inserting or disconnecting from input connector.
- Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, take it easily, or the TFT Module may be damaged.
- At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 11) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 12) Severe temperature condition may result in different luminance, response time and LED life time.
- 13) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 14) Continuous displaying fixed pattern may induce image sticking. It is recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.

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2. General Description

This specification applies to the 24 inch-wide Color TFT-LCD Module G240HW01 V1. The display supports the Full HD - 1920(H) x 1080(V) screen format and 16.7M colors (RGB 8-bits data). All input signals are dual channel LVDS interface.

LED driver board is included. G240HW01 V1 is designed for industrial display applications.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °Ccondition:

ITEMS	Unit	SPECIFICATIONS
Screen Diagonal	[mm]	609.7(24.0")
Active Area	[mm]	531.36 (H) x 298.89 (V)
Pixels H x V		1920(x3) x 1080
Pixel Pitch	[um]	276.75 (per one triad) ×276.75
Pixel Arrangement	N	R.G.B. Vertical Stripe
Display Mode	oisp.	VA Mode, Normally Black
White Luminance (Center)	[cd/m ²]	300
Contrast Ratio	20	5000: 1
Optical Response Time	[msec]	25
Nominal Input Voltage VDD	[Volt]	+5.0 V
Power Consumption	[Watt]	17.4 (max) (Cell: 6 + BL: 11.4)
Weight	[g]	2,130 (Typ.)+/-213 g
Physical Size	[mm]	556.0 (W) x 323.2 (H) x 17.0 (D)
Electrical Interface		Dual channel LVDS
Support Color		16.7M colors (true 8-bit)
Surface Treatment		Anti-Glare, 3H
Temperature Range Operating Storage (Shipping)	[°C]	-20 to +70 -30 to +80
RoHS Compliance	5	RoHS Compliance
FO	2	020

C' b'

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2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

ltem	Unit	Conditions	Min.	Тур.	Max.	Note
White Luminance	[cd/m2]	l⊧= 45 mA	240	300	-	1
Uniformity	%	9 Points	75	80	-	1, 2, 3
Contrast Ratio		2023	3000	5000	-	4
Cross talk	%		-	-	1.5	5
		Rising	-	16	-	
Response Time	[msec]	Falling	-	9	-	6
		Rising + Falling	- yeu	25	50	
Viewing Angle	[degree]	Horizontal (Right)	75	89	-	
	[degree]	CR = 10 (Left)	75	89	-	
	[degree]	Vertical (Upper)	75	89	-	7
	[degree]	CR = 10 (Lower)	75	89	-	
	0	Red x	0.593	0.643	0.693	
Color / Chromaticity Coordinates (CIE 1931)	AUC DI For DI	Red y	0.289	0.339	0.389	
		Green x	0.279	0.329	0.379	
		Green y	0.574	0.624	0.674	
		Blue x	0.105	0.155	0.205	
		Blue y	0.000	0.048	0.098	
		White x	0.263	0.313	0.363	
		White y	0.279	0.329	0.379	
Color Gamut	%	-111 ⁵	USE	72	-	

Note 1: Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR_3 or equivalent)



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Note 2: Definition of 9 points position. Display active area:



Note 3: The luminance uniformity of 9 points is defined by dividing the minimum luminance values by the maximum test point luminance

Minimum Brightness of nine points

 $\delta_{W9} = Maximum Brightness of nine points$

Note 4 : Definition of contrast ratio (CR):

Contrast ratio (CR)= Brightness on the "White" state Brightness on the "Black" state

Note 5 : Definition of cross talk (CT)

CT = | YB – YA | / YA × 100 (%) Where

YA = Luminance of measured location without gray level 255 pattern (cd/m2) YB = Luminance of measured location with gray level 255 pattern (cd/m2)



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Note 6: Definition of response time:

Useonly The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



Note 7: Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as below: 90° (θ) horizontal left and right, and 90° (Φ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.



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3. Functional Block Diagram

Use Only The following diagram shows the functional block of the 24 inches wide Color TFT-LCD Module:



LVDS Connector: JAE (FI-XB30SRL-HF11) or equivalent. LED Connector: Sin Sheng (MS24049HJ) or equivalent.

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4. Absolute Maximum Ratings

4.1 TFT LCD Module

n Rating	gs			
Symbol	Min	Max	Unit	Conditions
VDD	0	5.5	[Volt]	Note 1.2
r	n Rating	n Ratings	1 Ratings	1 Ratings

4.2 Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
LED Input Voltage	Vcc	10.8	13.2	[Volt]	Note 1,2
4.3 Absolute Ra	tings of Er	t con			

4.3 Absolute Ratings of Environment

ltem	Symbol	Min.	Max.	Unit	Conditions
Operating Temperature	ТОР	-20	70	[°C]	
Operation Humidity	HOP	5	90	[%RH]	Note 2
Storage Temperature	TST	-30	80	[°C]	Note 3
Storage Humidity	HST	5	90	[%RH]	

Note 1: With in Ta (25°C)

Note 2: Permanent damage to the device may occur if exceeding maximum values

Note 3: For quality perfermance, please refer to AUO IIS(Incoming Inspection Standard).

Note 4: Maximum Wet-Bulb should be 39°C and no condensation.

Note 5: Function judged only.





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5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

lemark
All White Pattern
All White Pattern

Note 1: Measurement condition:



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5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

O Display	F					
2 Signal E out signals sh	lectrical Characteristics nall be low or Hi-Z state when VDD is off.	S COY	Use	Sou		
Symbol	Item	Min.	Тур.	Max.	Unit	Remark
VTH	Differential Input High Threshold	e - 1	·/ <mark>p</mark> .	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	-100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	400	600	[mV]	
VICM	Differential Input Common Mode Voltage	0.3	-	1.25	[V]	VTH/VTL=±100mV

Note: LVDS Signal Waveform.



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5.2 Backlight Unit

5.2.1 LED Driver

Following characteristics are measured under stable condition at 25°C(Room Temperature).

Symbol	Parameter	Min	Тур	Мах	Units	Remark
Vcc	Input Voltage	10.8	12	13.2	Volt	
lvcc	Input Current		0.82	0.95	А	100% Dimming
PLED	Power Consumption		9.84	11.4	Watt	100% Dimming
Irush	Inrush Current	-	4	5	А	
BL_EN	On Control Voltage	3	- 6	5.5	Volt	
	Off Control Voltage	0	com	0.5	Volt	
	PWM Dimming Frequency	200	6 - 1	20K	Hz	
	High Voltage	3.0	3.3	5.5	Volt	
FPWM	Low Voltage	0	.1.	0.5	Volt	
	Dimming Duty 200Hz~5KHz	5	6	100	%	
	Dimming Duty 5KHz~20KHz	15	-	100	%	
lF	LED Forward Current		45		mA	Ta = 25°C
LTLED	LED Life Time	50,000	-	-	Hrs	Note 4

Note 1: Ta means ambient temperature of TFT-LCD module,

Note 2: If module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note 3: LED light bar structure: (7 strings x 10pcs / string =70pcs LED)

Note 4: Definition of life time: Brightness becomes to 50% of its original value. The minimum life time of LED unit is on the condition of $I_F = 45$ mA and $25\pm2^{\circ}$ C (Room Temperature).



6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



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6.2 Signal Description

The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

PIN #	SIGNAL NAME	DESCRIPTION
1	RXinO0-	Negative LVDS differential data input (Odd data)
2	RXinO0+	Positive LVDS differential data input (Odd data)
3	RXinO1-	Negative LVDS differential data input (Odd data)
4	RXinO1+	Positive LVDS differential data input (Odd data)
5	RXinO2-	Negative LVDS differential data input (Odd data, H-Sync, V-Sync, DSPTMG)
6	RXinO2+	Positive LVDS differential data input (Odd data, H-Sync, V-Sync, DSPTMG)
7	GND	Power Ground
8	RxOCLKIN-	Negative LVDS differential clock input (Odd clock)
9	RxOCLKIN+	Positive LVDS differential clock input (Odd clock)
10	RXinO3-	Negative LVDS differential data input (Odd data)
11	RXinO3+	Positive LVDS differential data input (Odd data)
12	RXinE0-	Negative LVDS differential data input (Even data)
13	RXinE0+	Positive LVDS differential data input (Even data)
14	GND	Power Ground
15	RXinE1-	Negative LVDS differential data input (Even data)
16	RXinE1+	Positive LVDS differential data input (Even data)
17	GND	Power Ground
18	RXinE2-	Negative LVDS differential data input (Even data)
19	RXinE2+	Positive LVDS differential data input (Even data)
20	RxECLKIN-	Negative LVDS differential clock input (Even clock)
21	RxECLKIN+	Positive LVDS differential clock input (Even clock)
22	RXinE3-	Negative LVDS differential data input (Even data)
23	RXinE3+	Positive LVDS differential data input (Even data)
24	GND	Power Ground
25	NC	No contact (For AUO test only)
26	NC	No contact (For AUO test only)
27	VDD	Power +5V
28	VDD	Power +5V
29	VDD	Power +5V
30	VDD	Power +5V
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6.3 The Input Data Format



ODD = 1st Pixel

Note1: 8-bits signal input. Note2: L:NS alike H:Thine alike AUO DISPLAY Plus Confidential AUO DISPLAY Internal Use Only For DISTEC Internal

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6.4 Interface Timing

6.4.1 Timing Characteristics

Display+ nterface Ti Timing Cha	ming racteristics					
Signal	Item	Symbol	Min	Тур	Мах	Unit
Clock	Frequency	1/ T _{Clock}	40	72	83	MHz
Frame Rate	Frequency	1/Tv	50	60	75	Hz
	Period	Tv	1088	1120	2047	
Vertical	Active	T _{VD}	1080	1080	1080	T_line
Section	Blanking	Тув	8	40	967	
	Period	Тн	1034	1060	2047	
Horizontal	Active	Тно	960	960	960	T clock
Section	Blanking	Тнв	74	100	1087	
Note: DE mode	only. g Diagram	Display intern	1.16.23			

6.4.2 Input Timing Diagram



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6.5 Power ON/OFF Sequence

VDD power and B/L on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Doromotor	Value			Unito
Falameter	Min.	Тур.	Max.	Units
T1	0.5		10	[ms]
T2	30	40	50	[ms]
Т3	200	5	15 ^e	[ms]
T4	0.5		10	[ms]
T5	10	-ren	. 6.1	[ms]
Т6	10	· · ·	1:-	[ms]
17	0			[ms]
Т8	10			[ms]
Т9	20		10	[ms]
T10	110			[ms]
T11	0	16	50	[ms]
T12			10	[ms]
T13	1000		ader.	[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

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7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the 16 17:16:2 following signals and will be following components.

7.1 TFT LCD Module: LVDS Connector

NU ISTE	
Connector Name / Designation	Interface Connector / Interface card
Manufacturer	STM or compatible
Type Part Number	STM_MSCK2407P30
Mating Housing Part Number	FI-X30HL (JAE) or compatible

Pin#	Signal Name	Pin#	Signal Name
1	RxOIN0-	2	RxOIN0+
3	RxOIN1-	4	RxOIN1+
5	RxOIN2-	6	RxOIN2+
7	GND	8	RxOCLKIN-
9	RxOCLKIN+	10	RxOIN3-
11	RxOIN3+	12	RxEIN0-
13	RxEIN0+	14	GND
15	RxEIN1-	16	RxEIN1+
17	GND	18	RxEIN2-
19	RxEIN2+	20	RxECLKIN-
21	RxECLKIN+	22	RxEIN3-
23	RxEIN3+	24	GND
25	NC	26	NC
27	VDD	28	VDD
29	VDD	30	VDD



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7.2 Backlight Unit: LED Connector

UO Display+	s dential w
2 Backlight Unit: LED Conn	ector
Connector Name / Designation	LED Connector
Manufacturer	Sin Sheng or compatible
Connector Model Number	MS24049HJ
Mating Housing Part Number	P24049 or compatible
60.	- Pro-

PIN #	SIGNAL NAME	DESCRIPTION
1	V12	Input voltage, 12V
2	V12	Input voltage, 12V
3	V12	Input voltage, 12V
4		NC NC
5	GND	Ground
6	GND	Ground
7	GND	Ground
8	BL_EN	Back light enable, 3~5.5 V
9	BL_DIM_P	Back light dimming, 3~5.5 V



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8. Reliability Test

AUO Display+		
3. Reliability Test		
Environment test conditions are listed as	following table.	
	P12 1021 29	
tems	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50°C, 80%RH, 300hours	
High Temperature Operation (HTO)	Та= 70°С, 300hours	
Low Temperature Operation (LTO)	Та= -20°С, 300hours	
High Temperature Storage (HTS)	Та= 80°С, 300hours	
Low Temperature Storage (LTS)	Та= -30°С 300hours	
Vibration Test (Non-operation)	Acceleration: 1.5 Grms Wave: Random Frequency: 10 - 200 Hz Duration: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: ±X, ±Y, ±Z (one time for each Axis)	
Drop Test	Height: 46 cm, package test	
Thermal Shock Test (TST)	-20°Q30min, 60°Q30min, 100 cycles	
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
	Contact Discharge: ± 8KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point.	
ESD (Electro Static Discharge)	Air Discharge: \pm 15KV, 150pF(330 Ω) 1sec 8 points, 25 times/ point.	1
Altitude Test	Operation:10,000 ft Non-Operation:30,000 ft	

Note 1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost Self-recoverable. No hardware failures.

Note2:

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.
- No function failure occurs.

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9. Mechanical Characteristics





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10. Label and Packaging

10.1 Shipping Label (on the rear side of TFT-LCD display)



10.2 Carton Package

- The outside dimension of carton is 413 x 282x 661 (mm).
- 8 pieces per carton box.
- 2*4 boxes per layer. By air, 2 layer / pallet. By sea, refer packing documents. Pallet size (not include carton boxes):
 1150 mm * 840 mm * 132 mm



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11. Safety

11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

11.2 Materials

11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

11.2.2 Flammability

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

11.4 International Safety Standard Compliance

The TFT-LCD module will satisfy all requirements for compliance to:IEC/UL 62368-1

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