ATTEN



ABOUT US

- Shenzhen ATTEN Technology Co.,Ltd started from 1996 and established in 1999, we are a professional manufacturer of producing soldering equipment over 29 years.
- ♦ As a member of Soldering Station Standard Setting Group and National Technical Committee on
 Standardization of Household Appliances, ATTEN products have got approvals of "CE", "UKCA", "ROHS",
 "FCC", "SAA", "REACH" and other qualifications.
- We are located in Shenzhen with convenient transportation access. ATTEN got the ISO 9001:2015 international quality system authentication and won the National High-tech Enterprise, Shenzhen Well-known Brands and a number of honorary titles.
- ♦ We provide TWO years quality guarantee for main unit, and specialized after-sales service.
- → ATTEN sell our own brand and also welcome OEM orders, whether selecting a current product from
 our catalog or seeking engineering assistance for your application, you can contact our customer
 service center for your sourcing requirements.
- ♦ Welcome to be our partner!

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GT-6150P/GT-6200P/GT-5150P/GT-5200P



Intelligent Soldering Station

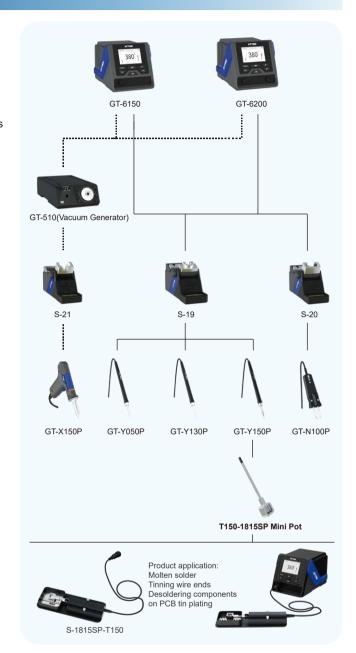
Features

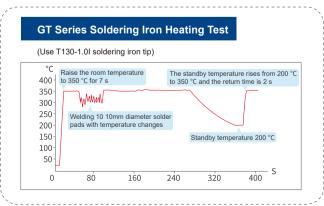
- Adopting TFT large screen, rich and intuitive graphic display.
- Automatically recognize the soldering tools and upload the corresponding parameters.
- The curve work interface allows you to view the temperature and power curves of the current tool.
- Supports RS-485 and USB communication interfaces, and parameters can be set through the upper computer software.

Specification

Model (Host)	GT-6150	GT-6200
Voltage	AC 230V±10% 50Hz	(110V±10% 60Hz)
Power	150W	200W
Tool Channel	Single Channel	Dual Channel
Heating Principle	Resistance Heating	
Temperature Range	80~500°C	
Temperature Compensation	±50°C	
IoT Function	RS485	
Tip to Ground Resistance	≤2Ω	
Dimensions	230(L)x142(W)x145(H)mm	
Weight	≈3.2 kg	

Sxtd	Host model	Packing List	
GT-6150P	GT-6150	Single-channel Main Unit x1 GT Series Handle x1 Soldering Iron Stand x1 Connection Line x1 Grounding Wire x1	Power Cord x1 User Manual x1 Certificate x1
GT-6200P	GT-6200	Dual-channel Main Unit x1 GT Series Handle x2 Soldering Iron Stand x2 Connection Line x2 Grounding Wire x1	Power Cord x1 User Manual x1 Certificate x1
GT-5150P	GT-6150	Single-channel Main Unit x1 Electric Desoldering x1 Desoldering Gun x1 Soldering Iron Stand x1 Connection Line x1 Grounding Wire x1 Power Cord x2 User Manual x1 Certificate x1	Solder Suction x3 Cleaning Pin Set x1 Cleaning Pin x2 Twist Drill x1 O-Ring Seal x2 Filter Cotton x10 Filter Paper x10 Inner Pipe(Carbon Spring) x1 Pipe Front Holder x2 Open-end Spanner x1
GT-5200P	GT-6200	Dual-channel Main Unit x1 Electric Desoldering x1 Desoldering Gun x1 GT Series Handle x1 Soldering Iron Stand x2 Connection Line x1 Soldering Iron Stand Line x1 Grounding Wire x1 Power Cord x2	User Manual x1 Certificate x1 Solder Suction x3 Cleaning Pin x2 Twist Drill x1 O-Ring Seal x2 Filter Cotton x10 Inner Pipe(Carbon Spring) x1

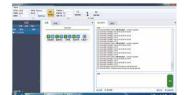


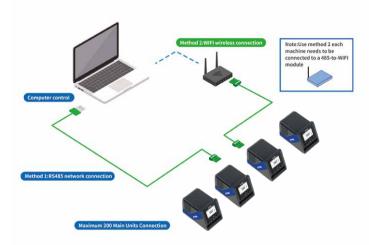


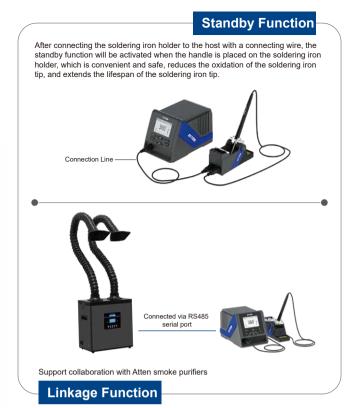
Communication Function

RS485 interface

Connect the computer, set various parameters through the upper computer software, and display the temperature curve.







Types of Handle

GT-Y050P



50W mini soldering iron, suitable for small soldering components.

(Using T50 series integrated soldering tip)

GT-Y150P



150W soldering iron, suitable for soldering oversized pads and large workpieces.

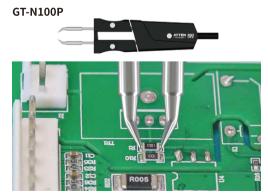
(Using T150 series integrated soldering tip)

GT-Y130P



130W middle size soldering iron, suitable for most soldering components.

(Using T130 series integrated soldering tip)



100W electric tweezers, suitable for soldering and desoldering various SMD devices.

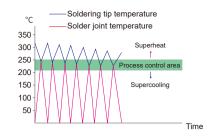
(Using T100 series integrated electric tweezers)

Temperature control of integrated soldering tip



High thermal conductivity soldering tip

The heating system is located close to the soldering iron tip, which can quickly detect the heat loss of the soldering iron tip, The temperature will return quickly.

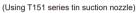


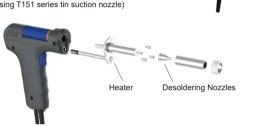
Each solder joint can be completed within the process control area to prevent cold welding!

Desoldering Gun

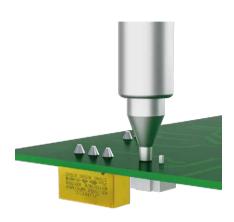
GT-X150P

150W Desoldering gun, ultra high power, fast heating, minimizes damage to PCB board to the greatest extent possible. Newly designed replaceable suction nozzle, fast thermal conductivity, high efficiency and low cost









Soldering Iron Stand



Vacuum Generator



GT-510(Vacuum Generator)

Model	GT-510
Power	60W
External communication interface	RJ12
Vacuum degree	-80KPa
Air flow	36L/min(MAX)
Tin blockage alarm function	support
Filter paper replacement	support
Dimensions	140 (L) x255 (W) x70 (H) mm
Weight	≈1.4kg

Optional Tips T50 **□** (Applicable model: GT-6150P GT-6200P GT-5150P GT-5200P MS-900) T50-0.1IS T50-0.1SI T50-0.5I T50-1.2C T50-1.3D T50-2.2D T50-3.0D T50-K T100 (Applicable model: GT-6150P GT-6200P GT-5150P GT-5200P MS-900) T100-0.2I T100-0.5I T100-1.0I T100-1.3D T100-2.2D T100-0.7D T100-0.7DS T100-0301 T100-0601 T100-A0301 T100-A0601 (Applicable model: GT-6150P GT-6200P GT-5150P GT-5200P MS-900) T130 <□ T130-B T130-1.2B T130-C T130-2.4C T130-3.2C T130-2.4D T130-4.6D-0.8 T130-0.2I T130-0.5I T130-1.0I T130-0.1SI T130-0.2SI T130-0.3SI T130-SI T130-0.3IS T130-0.1IS T130-0.2IS T130-0.5IS T130-0.6IS T130-15D T130-2.0CM T130-3.0CM T130-4.6DI T130-20D T130-2.0SK (Applicable model: GT-6150P GT-6200P GT-5150P GT-5200P MS-900) T150 < T150-3C T150-6.5C T150-3.2D T150-15.5D T150-1815SP **Desoldering Nozzles** T151 <<□ (Applicable model: GT-5150P GT-5200P MS-900) 6.7 0 4.2 7.1 6.1 0 3.6 5.8 4.8 0 3 T151-3.0(1.0)

T151-3.6(1.2)

T151-4.0(1.0)

T151-4.2(1.5)

T151-4.6(1.5)

T151-6.2(1.5)

GT-6300P S器

High Power Intelligent Soldering Station

Features

- Adopting TFT large screen, rich and intuitive graphic display.
- Automatically recognize the soldering tips and upload the corresponding parameters.
- The curve work interface allows you to view the temperature and power curves of the current tool.
- Supports RS-485 and USB communication interfaces, and parameters can be set through the upper computer software.



Specification

Model (Host)	GT-A300
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)
Power	300W
Tool Channel	Single Channel
Heating Principle	Resistance Heating
Temperature Range	80~500°C
Temperature Compensation	±50°C
IoT Function	RS485
Tip to Ground Resistance	≤2Ω
Dimensions	230(L)x142(W)x145(H)mm
Weight	≈4.4 kg

Package List

Sxtd	Host model	Packing List	
GT-6300P	GT-A300	Single-channel Main Unit x1 GT Series Handle x1 Soldering Iron Stand x1 Connection Line x1 Grounding Wire x1	Power Cord x1 User Manual x1 Certificate x1



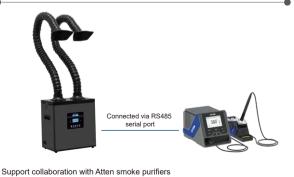
Soldering iron Handle



Standby Function

After connecting the soldering iron holder to the host with a connecting wire, the standby function will be activated when the handle is placed on the soldering iron holder, which is convenient and safe, reduces the oxidation of the soldering iron tip, and extends the lifespan of the soldering iron tip.





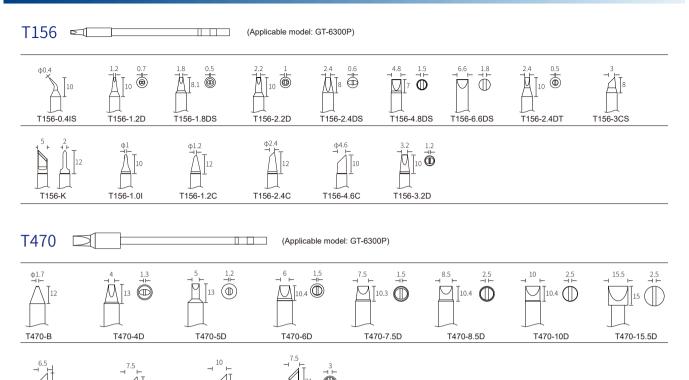
Linkage Function

Optional Tips

T470-6.5C

T470-7.5C

T470-10C



T470-K

ST-1503D+/ST-9003D/ST-1203D/ST-3003D程

Heavy Duty Soldering Station

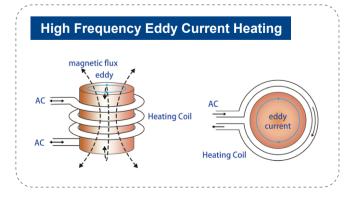
Features

- Principle of high-frequency eddy current heating.
- Three sets of quick temperature storage, switch freely.
- Adjustable intelligent sleep standby, effectively ensuring safety and extending product lifespan.
- One click infrared temperature calibration function, quickly calibrate the temperature of the product.

Specification

Model	ST-1503D+	ST-9003D	ST-1203D	ST-3003D
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)			
Power	150W	90W	120W	300W
Temperature Range	80°C~600°C	80°C~	500°C	80°C~600°C
Heating Principle	Hig	gh Frequency E	ddy Current He	ating
Handle Model	SP-H150+	SP-H090	SP-H120	SP-H300
Handle Power	≥150W	≥90W	≥120W	≥300W
Heater	HS-3150H	HS-3090H	HS-3120H	HS-3300H
Soldering Tips	T500 Series	T300 Series	T120 Series	T330 Series
communication Function	Support (RS485)			
IR Temperature Calibration	Support			
Tip-to-ground Resistance	≤2Ω			
Tip-to-ground Potential	≤2mV			
Dimension(Host)	200X125X120mm 240X125X120mm			
Weight(Host)	≈3.72kg	≈3kg	≈3.3kg	≈2.3kg

Model	Packing List	
ST-1503D+	Main unit x1	Soldering iron handle x1
ST-9003D	Power cord x1 User manual x1	Iron stand x1 Ground wire x1
ST-1203D		Certificate x1
ST-3003D	•	x1 Power cord x1 Certificate x1 1 Hex wrenches x1 User manual x1

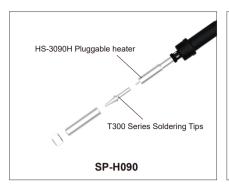




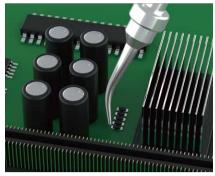




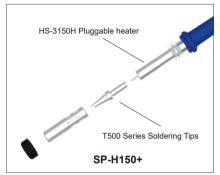
Replacement of Heating Components

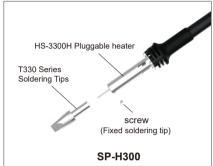






You can choose a soldering tip according to your needs, suitable for various soldering processes (Bent tip soldering iron tip, suitable for soldering in narrow spaces)

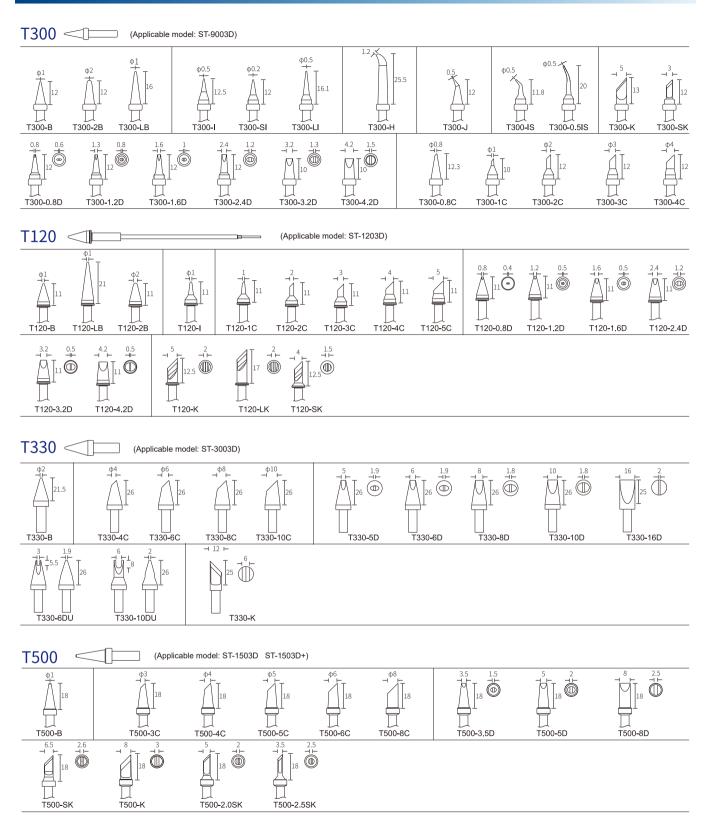






You can choose a soldering tip according to your needs to easily handle large solder joint processes (Groove shaped soldering tip, sufficient soldering flux)

80



ST-60/ST-80

Digital Soldering Station

Features

- 3 sets shortcut temperature to simplify operations.
- Support temp lock, temp calibration function.
- Smart standby and shutdown function, conserves energy and protect equipment.

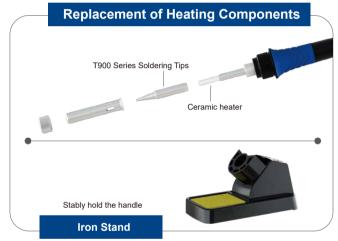
Specification

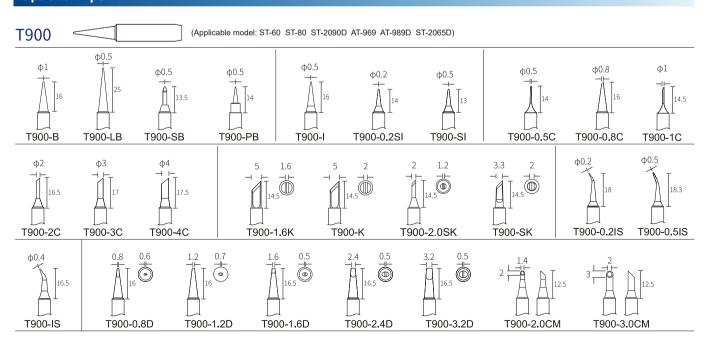
Model	ST-60 ST-80		
Voltage	AC 230V±10% 50Hz	z (110V±10% 60Hz)	
Power	60W	80W	
Temperature Range	150°C-	~480°C	
Heating Principle	Resistan	ce heating	
Handle Model	SP-60 SP-80		
Heater	Dual-core ceramic heater HS-3060A Four-core ceramic heater HS-30		
Soldering Tips	T900 Series		
Tip-to-ground Resistance	≤2Ω		
Tip-to-ground Potential	≤2mV		
Dimension(Host)	175(L)x115(W)x95(H)mm		
Weight(Host)	≈1.28kg ≈1.71kg		

Package List

Model	Package List		
ST-60	Main unit x1	Soldering iron handle x1	Iron stand x1
ST-80	Power cord x1	User manual x1	Certificate x1







ST-100 (Upgraded version)

Digital Soldering Station

Features

- 3 sets shortcut temperature to simplify operations.
- Support temp lock, temp calibration function.
- Smart standby and shutdown function, conserves energy and protect equipment.



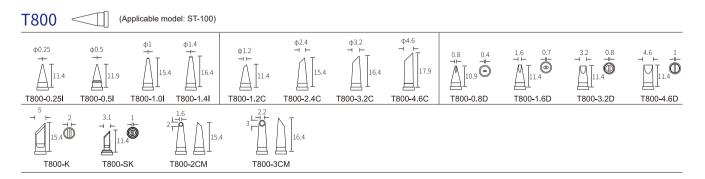
Specification

Model	ST-100
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)
Power	100W±10
Temperature Range	150°C~480°C
Heating Principle	Resistance heating
Handle Model	SP-100
Heater	100W Sliver alloy heater HS-3100
Soldering Tips	T800 Series
Tip-to-ground Resistance	≤2Ω
Tip-to-ground Potential	≤2mV
Dimension(Host)	175(L)x115(W)x95(H)mm
Weight(Host)	≈1.71kg

Package List

Model	Package list
ST-100	Main unit x1 Soldering iron handle x1 Iron stand x1 Power cord x1 User manual x1 Certificate x1





ST-909

Digital Soldering Station

Features

- 3 sets shortcut temperature to simplify operations.
- Using integrated soldering tips, rapid heating.
- Support temp lock, temp calibration function.
- Smart standby function, conserves energy and protect equipment.



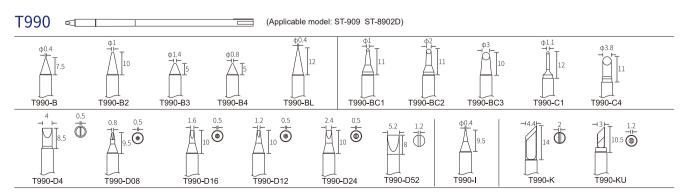
Specification

Model	ST-909	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	90W	
Temperature range	200°C~500°C	
Heating principle	Resistance heating	
Handle Model	SP-990	
Heater	Integrated heater	
Soldering tips	T990 Series	
Tip-to-ground resistance	≤2Ω	
Tip-to-ground potential	≤2mV	
Dimension(Host)	175(L)x115(W)x95(H)mm	
Weight(Host)	≈1.71kg	

Package List

Model	Package List		
ST-909	Main unit x1 Power cord x1	Soldering iron handle x1 User manual x1	





ST-1509

Digital Soldering Station

Features

- 3 sets shortcut temperature to simplify operations.
- Using integrated soldering tips, rapid heating.
- Support temp lock, temp calibration function.
- Auto standby and sleep function, conserves energy and protect equipment

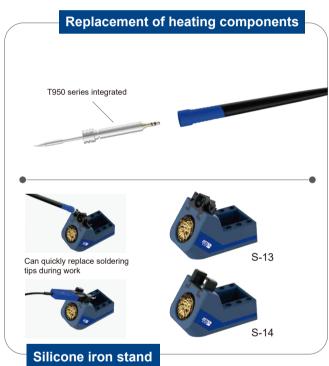


Specification

Model	ST-1509	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	150W	
Temperature Range	80°C~480°C	
Heating Principle	Resistance heating	
Handle Model	Y950 / Y9130 / Y9150 / N9100	
Heater	Integrated heater	
Soldering Tips	T950 Series / T9130 Series / T9150 Series / T9100 Series	
Tip-to-ground Resistance	≤2Ω	
Tip-to-ground Potential	≤2mV	
Dimension(Host)	210 (L) x88 (W) x150 (H) mm	
Weight(Host)	≈3.26kg	

Package list

Model	Package list	
ST-1509	Main unit x1 x1 Soldering iron handle x1 Power cord x1 User manual x1	Iron stand x1 Certificate x1



Types of handle



50W mini soldering iron, suitable for small welding components.

(Using T950 series integrated soldering tip)



130W middle size soldering iron, suitable for most welding components.

(Using T9130 series integrated soldering tip) (Using T9150 series integrated soldering tip)



150W soldering pen, suitable for soldering oversized pads and large workpieces.



100W electric tweezers, suitable for soldering and desoldering various SMD devices.
(Using T9100 series integrated electric tweezers)

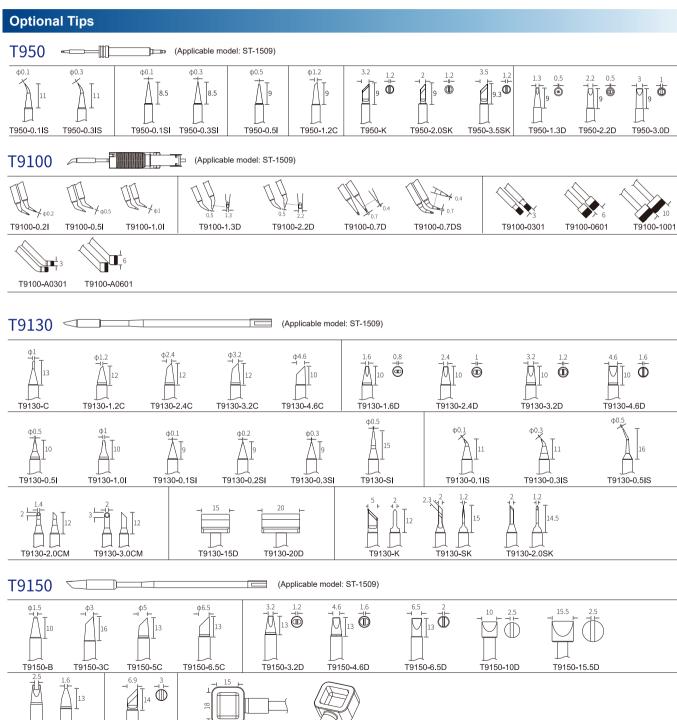
Product accessories (Mini Pot)



Product application: Molten solder Tinning wire ends Desoldering components on PCB tin plating







T9150-1815SP

T9150-4.6D(B3*2.5)

T9150-K

ST-2090D

Multifunctional Soldering Station

Features

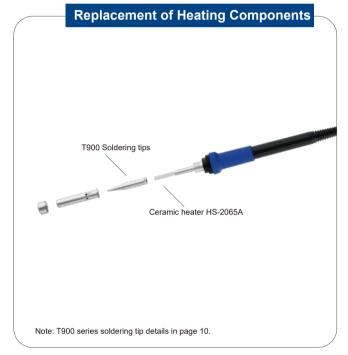
- This product designed with digital display.
- Combined soldering station with soldering stand.
- MCU controlled temperature calibration with PID system equipped, adjust temperature by knob button, easy to operate.
- Auto-standby, auto-shut down is available.



Specification

Model	ST-2090D	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	80W	
Temperature Range	80°C~480°C	
Heating Principle	Resistance heating	
Temperature Accuracy	±15°C	
Heater	Ceramic heater HS-2065A	
Soldering Tips	T900 Series	
Tip-to-ground Resistance	≤2Ω	
Tip-to-ground Potential	≤2mV	
Dimension(Host)	148(L)x140(W)x90(H)mm	
Weight(Host)	≈0.7kg	

Model	Package List	
ST-2090D	Main unit x1 User manual x1	Soldering wire holder x1 Certificate x1









AT-969/AT-989D

Soldering Station

Features

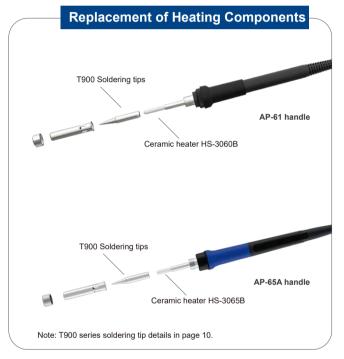
- MCU controlled temperature calibration with PID system equipped.
- The heater using low voltage AC source to ensure the anti-static and no leakage, no interference.
- Legerity handle suitable for long time operation.
- Unique temperature locks setting to avoid adjusting temperature.



Specification

Model	AT-969	AT-989D
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	60W	65W
Temperature Range	200°C~480°C	80°C~480°C
Heating Principle	Resistance heating	
Handle Model	AP-61	AP-65A
Heater	Ceramic heater HS-3060B	Ceramic heater HS-3065B
Soldering Tips	T900 Series	
Tip-to-ground Resistance	e ≤2Ω	
Tip-to-ground Potential	≤2mV	
Dimension(Host)	140(L)x115(W)x90(H)mm	
Weight(Host)	≈1.6kg	

Model	Package List	
AT-969	Main unit x1 Soldering iron handle x1 Iron stand x1	
AT-989D	Power cord x1 User manual x1 Certificate x1	





GT-2010+

USB Soldering Iron

Features

- 3 sets shortcut temperature to simplify operations.
- Using integrated soldering tips, rapid heating.
- USB standard interface of power bank or adapter supply it with electricity.
- Auto sleep function, conserves energy and protect equipment

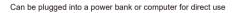
Specification

Model	GT-2010+	
Voltage	5V DC	
Power	10W	
Temperature Range	100°C~450°C	
Heating Principle	Resistance Heating	
Temperature Stability	±2°C (in still air, no load)	
Temperature Offset Range	±50°C	
Tip-to-ground Resistance	≤2Ω	
Tip-to-ground Potential	≤2mV	
Dimension	15.2 (L) x15.2 (W) x210 (H) mm	
Weight	≈0.12kg	

Package List

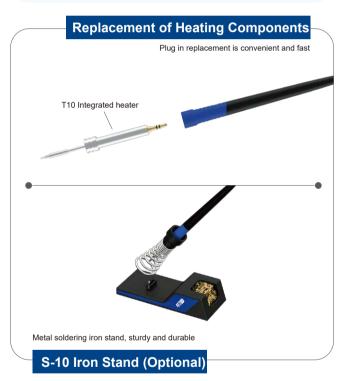
Model	Package List	
GT-2010+	GT-2010+ Soldering iron x1	Manual x1

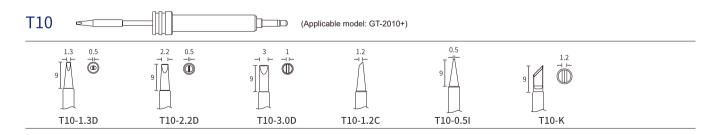












ST-2065D/ST-2080D/ST-2150D

Soldering Iron

Features

- 9 sets shortcut temperature to simplify operations.
- Automatic sleep after 10 minutes inactivity.
- Automatic shut down after 20 minutes inactivity.

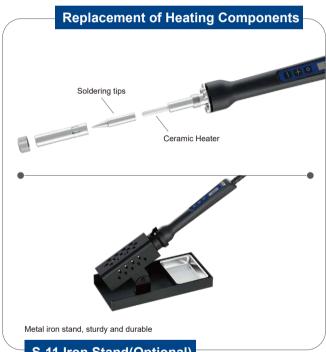
Specification

Model	ST-2065D	ST-2080D	ST-2150D
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)		
Power	65W	80W	150W
Temperature Range	80°C~480°C		
Heating Principle		Resistance heating	
Temperature Stability	Ė	±2°C (in still air, no load)	
Heater	Ceramic heater HS-2065D	Ceramic heater HS-2080	Ceramic heater HS-2150
Soldering Tips	T900 Series	T2080 Series	T2150 Series
Adjustment Method	hod Button		
Temperature Unit	°C/°F		
Display Method	LCD 27 (L) x27 (W) x230 (H) mm ≈0.20kg		
Dimension			
Weight			

Model	Package List
ST-2065D	Soldering Iron x1
ST-2080D	Manual x1
ST-2150D	Simple bracket x1







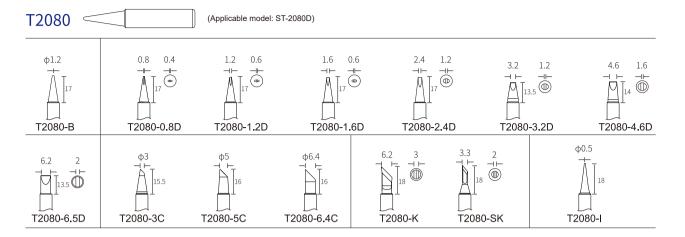


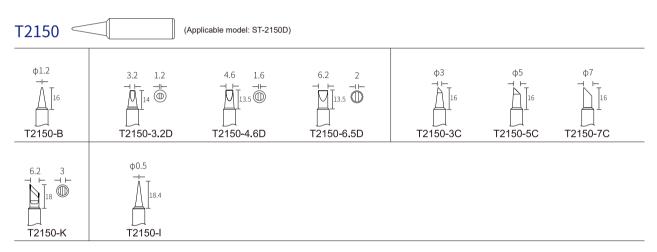






Optional Tips





Note: T900 series soldering tip details in page 10.

ZT-661-200H 緊

Single Axis Semi-Automatic Soldering Robot

Features

- PLC touch screen control, easy to debug and operate
- Air pump for blowing and cleaning, high welding efficiency, saving time and labor costs
- Just need to replace the fixture, can solder different products
- Equipped with foot switch control mode and automatic control mode

Specification

Model	ZT-661-200H	
Voltage	AC 220-240V~50/60Hz (AC 110-120V~60Hz)	
Power	250W(±10%)	
Heating Principle	Resistance heating	
Temperature Range	80°C~500°C	
Temperature Compensation	±50°C	
Quick Parameters	Supports customization of 10 sets of quick parameters	
Tin Breaking Function	Optional(standad without broken tin)	
The Handle Type	ZP-200HG	
The Handle Power	≥200W	
Heater	HS-200H	
Soldering Tip	T511 Series	
Tip-to-ground Resistance	≤2Ω	
Tip-to-ground Potential	≤2mV	
Work Conditions	Temperature: 0°C~40°C Humidity: <85%RH	
Dimension(Main Unit)	320 (L) x350 (W) x285 (H) mm	
Weight(Main Unit)	≈13.2kg	



Model	Package List		
	Main unit x1 0.8m tin removal plas	stic pipe x1	 Grounding wire x1 User manual x1
ZT-661-200H	• Tin wire rack x1		Certificate x1
	Pedal x1	One handed	d open-end wrench x1
	Power cord x1	Hexagonal s	screwdriver set x1





Varing Soldering Method







Solder breaking component

Solder breaking gear set

K-65TW 0.5mm K-65TW 0.8mm K-45TW 1.0/1.2mm K-45TW 1.5mm Solder cutting knife

K-65TW 0.5/0.8mm K-45TW 1.0/1.2/1.5mm

Pedal Mode





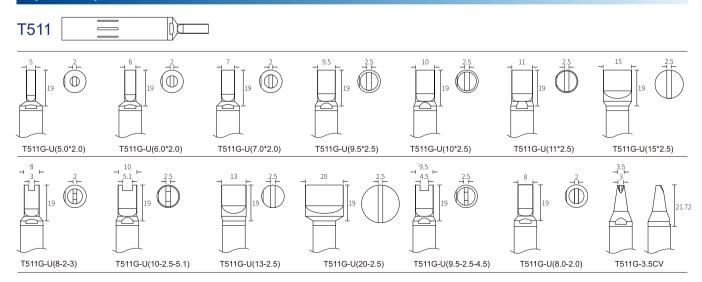
Can be used in conjunction with fixtures for automatic soldering, reducing the unevenness of manual soldering and improving the stability of soldering quality. It can be connected to an external foot switch for easy operation.

Solder Feed Tube (Optional)

Model	Specifications	Illustration
ZP-D06	Solder wire diameter 0.5-0.6mm	ф 0.5-0.6mm
ZP-D08	Solder wire diameter 0.7-0.8mm	φ 0.7-0.8mm
ZP-D10	Solder wire diameter 0.9-1.0mm	ф 0.9-1.0mm
ZP-D12	Solder wire diameter 1.1-1.2mm	ф 1.1-1.2mm
ZP-D16	Solder wire diameter 1.3-1.5mm	φ1.3-1.5mm

Handle (Optional)





ZT-660-150G 歸

Auto-Feed Soldering Station

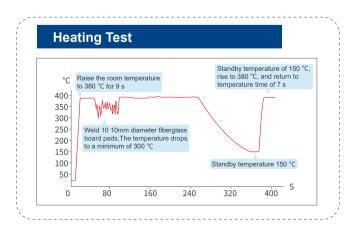
Features

- Automatic tin dispensing system, one handed operation, simple and easy welding, improving work efficiency.
- Set the tin feeding speed and length.
- Reduce the scattering and solder balls generated by lead-free solder during high-temperature soldering.

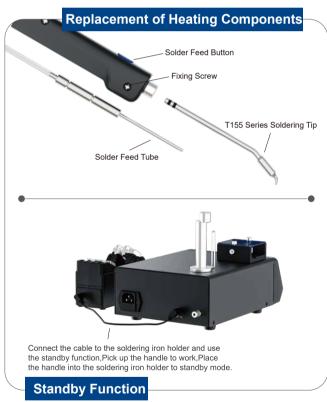
Specification

Model	ZT-660-150G	
Voltage	AC 220-240V~50/60Hz (AC 110-120V~60Hz)	
Power	180W(±10%)	
Tin Breaking Function	Optional(standad without broken tin)	
Temperature Range	80°C~500°C	
Temperature Compensation	±50°C	
Quick Parameters	Supports customization of 10 sets of quick parameters	
Tin Breaking Function	Optional(standad without broken tin)	
The Handle Type	ZP-155G	
The Handle Power	≥150W	
Heater	T155 Series	
Tip-to-ground Resistance	≤2Ω	
Tip-to-ground Potential	≤2mV	
Work Conditions	Temperature: 0°C~40°C Humidity: <85%RH	
Dimension(Main Unit)	275x180x117mm	
Weight(Main Unit)	≈4.1kg	

Model	Package list	
	Main unit x1	Soldering Iron x1
	Soldering Iron Stand x1	Pedal x1
ZT-660-200H	Solder Wire Stand x1	Stand Cable x1
	Grounding wire x1	Power cord x1
	User manual x1	Certificate x1









The Welding Method Can be Freely Changed

Manual Soldering

Soldering without holding the solder wire manually, simplifying the process.



Fixed Holder (Optional)

Operate the product directly with both hands, and the product can directly touch the soldering iron tip to improve work efficiency.





Solder Breaking Device (Optional)

Optional tin breaking device to effectively prevent solder balls and flux from scattering.





Solder Breaking Component

Solder breaking gear set

K-65TW 0.5mm K-65TW 0.8mm K-45TW 1.0/1.2mm K-45TW 1.5mm

Solder cutting knife

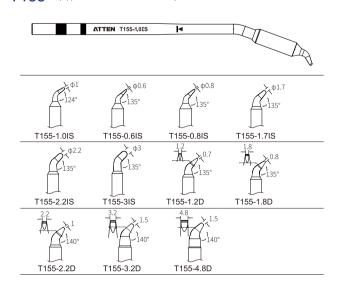
K-65TW 0.5/0.8mm K-45TW 1.0/1.2/1.5mm

Tin Delivery Conduit

Model	Specifications	Illustration
ZP-D06M	Solder wire diameter 0.5-0.6mm	ф 0.5-0.6mm
ZP-D08M	Solder wire diameter 0.7-0.8mm	ф 0.7-0.8mm
ZP-D10M	Solder wire diameter 0.9-1.0mm	ф 0.9-1.0mm
ZP-D12M	Solder wire diameter 1.1-1.2mm	φ 1.1-1.2mm
ZP-D16M	Solder wire diameter 1.3-1.5mm	ф1.3-1.5mm

Optional Tips

T155 (Applicable model: ZT-660-150G)



GT-1028/GT-8100A



Intelligent Hot Air Station

Features

- 3 sets shortcut temperature to simplify operations.
- Built-in brushless fan, long use life and low noise.
- Temperature curve setting function.
- Infrared temperature calibration function.
- Equipped with a vacuum suction pen,components can be extracted after desoldering.

Specification

Model	GT-1028	GT-8100A
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	1330W (220-240V~)	/ 1000W (110-120V~)
Temperature Range	100°C-	~500°C
Air Flow	120L/mi	n(Max)
Timing Time	10-900s	
Vacuum Pen	GT-B001(GT-8102A)	No
Nitrogen Interface	No	Yes
IoT Function	RS485	
Handle Model	SP-202D	
Pedal	Yes(Optional)	
Dimension(Main Unit)	230(L)x142(W)x145(H)mm	
Weight(Main Unit)	≈4kg	≈3.5kg

Model	Package List	
ST-1028	Main unit x1 Power cord x1 Hot air gun handle x1 Hot air gun nozzle x3 Hot air gun holder x1 USB cable (A to B) x1 Vacuum pen (included tool box) x1 Bent suction nozzle x2 4.5mm suction disc x3 9.5mm suction disc x3 13mm suction disc x3 User manual x1 Certificate x1	
ST-8100A	Main unit x1 Power cord x1 Hot air gun handle x1 Hot air gun nozzle x3 Hot air gun holder x1 USB cable (A to B) x1 User manual x1 Certificate x1	









ST-862D

Hot Air Station

Features

- 3 sets shortcut temperature to simplify operations.
- Temperature locking, timed work function.
- Strong air volume with brushless fan.
- Easy to replace with pluggable heater.
- Convertible with straight air and spiral air.
- Auto-sleep function.











A2600 Nozzle converter

\-2605

2664 B-2

B-26

Specification

Model	ST-862D	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	1000W	
Temperature Range	100°C~480°C	
Air Flow	20~120L/min	
Setting Range of Air Volume	1%~99%	
Temperature Compensation	±50°C	
Handle Model	SP-102B	
Dimension(Main Unit)	208(L)x175(W)x150(H)mm	
Weight(Main Unit)	≈2.86kg	

Package List

Model	Package List	
ST-862D	Main unit x1 Hot air gun x1 Manual x1 Nozzles x4 Hot air gun holder x1 Power cord x1 Ground wire x1 Nozzle converter x1 Certificate x1	





Quick replacement of plug-in heating element





Can be used with all 850 series nozzles in conjunction with the standard A2600 adapter.
850 series nozzle details in page 28.

Nozzle Converter

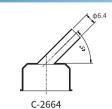
Optional Nozzles (Applicable model: ST-862D)

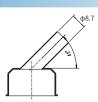




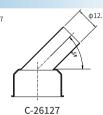








C-2687



98.1mm 98mm B-2608





ST-8800D

Hot Air Station

Features

- 3 set shortcut air volume/temperature to simplify operations.
- Support temp lock, temp calibration.
- Auto standby and sleep funtion, conserves energy and protect equipment.
- Password-protected function to preserve settings.
- Cooling automatic function(standby), effectively protects the life span of heating core and handle

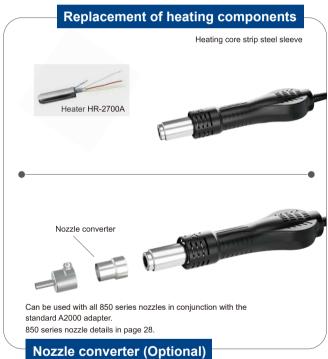


Specification

Model	ST-8800D	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	800W	
Temperature Range	100°C~500°C	
Air Flow	30~120L/min	
Setting Range of Air Volume	10%~100%	
Temperature Compensation	±50°C	
Handle Model	AP-800B	
Dimension(Main Unit)	167(L)x142(W)x148(H)mm	
Weight(Main Unit)	≈1.22kg	

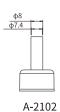
Package List

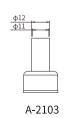
Model	Package List		
ST-8800D	Main unit x1 Hot air gun x1 Manual x1 Nozzles x4 Hot air gun holder x1 Power cord x1 Ground wire x1 Certificate x1		



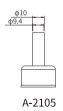
Optional Nozzles (858 series) (Applicable model: ST-8800D ST-8802)













AT-852D

Hot Air Station

Features

- Knob control to adjust the air volume / temperature.
- Intelligent cooling system and deferred power-off function.
- Automatic cooling function(standy), effectively protects the life span of heating core and handle.
- Support standby and temp calibration function.



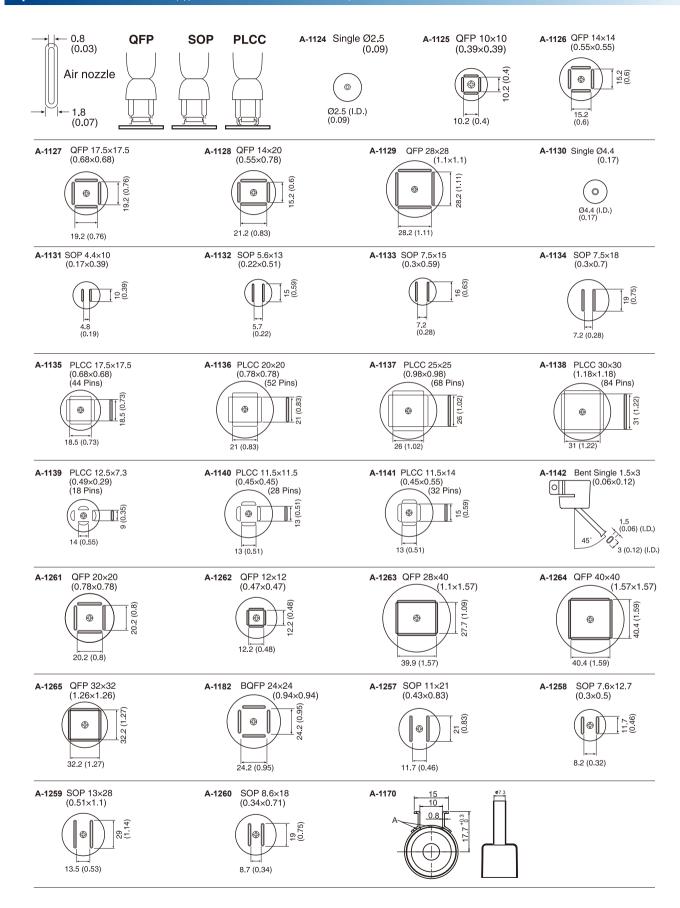
Specification

Model	AT-852D	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	550W	
Temperature Range	100°C~500°C	
Air Flow	23L/min (Max)	
Air Flow Grade	A25-A99 Grades	
Pump	Diaphragm Pump	
Handle Model	AP-550B+	
Dimension(Main Unit)	246(L)x159(W)x180H)mm	
Weight(Main Unit)	≈3.2kg	

Model	Package List		
AT-852D	Main unit x1 Hot air gun x1 Manual x1 Nozzles x2 Hot air gun holder x1 Power cord x1 Ground wire x1 Certificate x1		



Optional Nozzles (850 series) (Applicable model: ST-852D ST-8906D MS-900)



MS-900

4 In 1 Rework Station

Features

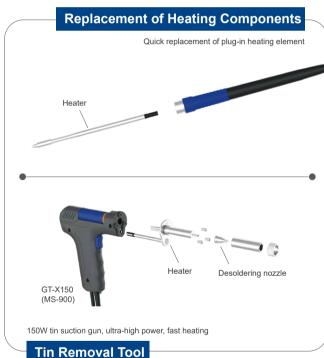
- 4 in 1 intelligent rework station with LCD display.
- High accuracy MCU control is employed to synchronously detect
 3 tool channels that can be used independently and synchronously without mutual interference.
- Built-in vacuum generator.
- Support doing multiple desoldering tasks simultaneously.
- Automatically identify all kinds of soldering tools and load corresponding parameters.
- Adjust the temperature by software automatically, more accurate and convenient.
- Equipped with a vacuum suction pen, components can be extract ed after desoldering.
- Auto standby and sleep funtion, conserves energy and protect equipment.
- Password-protected function to preserve settings.
- Built-in RS-232 communication interface, support computer control.

Specification

Model	MS-900				
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)				
Total Power	900W				
Name	Hot Air Station Soldering Station Desoldering Station Electronic Tweezer				
Power	Heater 550W, Air pump 25W	130W	Heater 150W, Vacuum pump 15W	100W	
Handle	AP-552B	GT-Y130	GT-X150(MS-900), GT-B001	GT-N100	
Temperature Range	150°C~550°C	150°C~550°C	300°C~550°C	150°C~550°C	
Standby	Room temperature	200°C	300°C	200°C	
Standby Time	The handle automatically sleeps when placedon the bracket(Sleep time cannot be set)	1~120 minutes (0 i.e. standby deactivated)	1~120 minutes (0 i.e. standby deactivated)	1~120 minutes (0 i.e. standby deactivated)	
Air Flow	23L/Min				
Tip-to-ground Resistance	≤2Ω				
Tip-to-ground Potential	≤2mV				
Dimension(Main Unit)	310(L)x309(W)x146(H)mm				
Weight(Main Unit)	≈8.27kg				

Model	Package List			
	Main unit x1	Blow-dryer bracket x1	Desoldering gun O-ring 6x1.5 x2	
	Hot air gun x1	Screw x2	Desoldering gun O-ring x2	
	Soldering iron stand x2	Suction disk x11	Desoldering tube liner x1	
MS-900	Soldering pen x1	Suction nozzle x3	Filter cotton x10	
WI3-300	Electric tweezers x1	Rubber washer x2	Dust-absorbing sponge x10	
	Desoldering gun x1	Desoldering nozzle x3	Spring pin (cleaning pin) x1	
	Suction pen x1	Nozzle x4	Anti-ironing mat x1	
	Power cord x1	Desoldering gun front plug x2	User Manua x1	







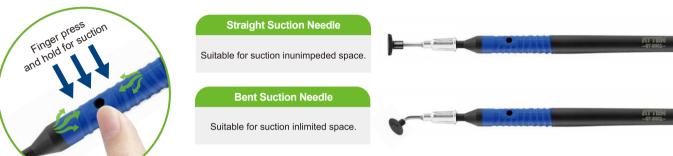
Types of Handle



50W mini soldering iron, suitable for small welding components. (Using T50 series integrated soldering tip) 130W middle size soldering iron, suitable for most welding components.

oversized pads and large workpieces. (Using T130 series integrated soldering tip) (Using T150 series integrated soldering tip) 100W electric tweezers, suitable for soldering and desoldering various SMD devices. (Using T100 series integrated electric tweezers)

Vacuum Pen GT-B001 (MS-900)



Anti static suction cup is suitable for current sensitive components and can be disassembled and pasted with materials such as IC/LED beads/resistors/chips

150W soldering pen, suitable for soldering



During use, the welding nozzle can be quickly disassembled

MS-500

3 In 1 Rework Station

Features

• Three in one welding table, hot air table, and power supply, suitable for various maintenance or repair processes





Suit Model	MS-500			
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)			
Host Model	ST-862D	ST-1509	APS22-5A	
Power	1000W	150W	125W	
Temperature Range	100~480°C	80~480°C	Ripple and noise	CV≤0.5mVrms
Air Flow	20~120L/min		Protection function	OCP(support automatically recovery)/OHP
The Handle Type	SP-102B	Y950	USB interface	Fixed 5V output(±5%),maximum 2.1Aoutput(overcurrent protection, stopoutputting)
Haeter	HR-2102A	T950-0.1IS	Heat-dissipating method	Smart fan control
Tip-to-ground Resistance		≤2Ω		
Tip-to-ground Potential		≤2mV		
Dimension	220(L)x390(W)x170(H)mm			
Weight	≈11.56kg			

Package List

Model	Package List
MS-500	ST-862D set
	APS22-5A set
	ST-1509 set
	One set of sheet metal frame



APS22-5A Power Supply

- MCU-Digital control, series adjustment mode control, low ripple, low noise, and high stability.
- The double-type head design is more suitable for the use of communication equipment products.
- Fast dynamic load response speed, optimized processing for communication equipment.
- The product is designed with cut-off self-recovery protection functionand over-temperature protection function.
- Independent USB interface, providing 3A current output capability, with over-current and short-circuit protection support QC quick charge agreement.
- With output adjustment lock function, alarm prompt function, which can effectively prevent wrong operation.





One machine with multiple uses, can be connected to different handle operation combinations.

For example: Y9150 150W soldering pen handle, Y9130 130W soldering pen handle, Y950 50W soldering pen handle N9100 100W tweezers with multiple soldering iron tips to choose from, Capable of handling various welding tasks.

ST-8902D

2 In 1 Rework Station

Features

- Provide 3 sets shortcut temperature to avoid frequent settings.
- Use brushless fan, and the air volume is soft and adjustable.
- Designed with intelligent standby and automatic sleep functions.
- Temperature lock function, ensure constant temperature work.
- Software temperature compensation function, more accurate and convenient.



Specification

Model	ST-8902D		
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)		
Name	Soldering station	Hot air station	
Power	90W	1300W	
Temperature Range	200°C~500°C	100°C~500°C	
Temperature Stability	±2°C	±5°C	
Air Flow		20~120L/min	
The Handle Type	SP-990	SP-202E	
Dimension(Main Unit)	200(L)x170(W)x150(H)mm		
Weight(Main Unit)	≈4.8kg		

Package List

Model	Package List		
ST-8902D	Main unit x1 Gun holder x1 Hot air gun x1 Certificate x1	AC cord x1 Ground wire x1 Iron handle x1	Manual x1 Iron stand x1 Nozzles x3

The left side of the host is the hot air table operation area, and the right side is the welding table operation area







 $850 \ \text{series}$ nozzle details in page 28. T990 integrated heater details in page 12.

ST-8802

2 In 1 Rework Station

Features

- Built-in brushless fan, long service life and low noise.
- 3 set shortcut air volume/temperature to simplify operations.
- Support temp lock, temp calibration function.
- Auto standby and sleep function, conserves energy and protect equipment.
- With 10~900s timing function.
- Cold air function to cool components.



Model	ST-8802	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Name	Soldering station	Hot air station
Power	65W	800W
Temperature Range	80°C~480°C	100°C~500°C
Temperature Stability	±2°C	±5°C
Air Flow	120L/min (Max)	
The Handle Type	SP-65A AP-800B	
Dimension(Main Unit)	210(L)x125(W)x150(H)mm	
Weight(Main Unit)	≈2.6KG	

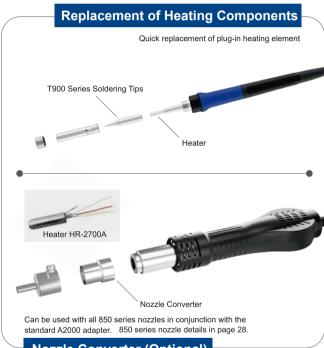
Package List

Model	Package List		
ST-8802	Main unit x1 Gun holder x1 Hot air gun x1 Certificate x1	AC cord x1 Ground wire x1 Iron handle x1	Manual x1 Iron stand x1 Nozzles x3

The left side of the host is the hot air table operation area, and the right side is the welding table operation area











858 series nozzle details in page 26. T900 series soldering tip details in page 10.

ST-680D/ST-680E 疑程

Thermal Wire Stripper

Features

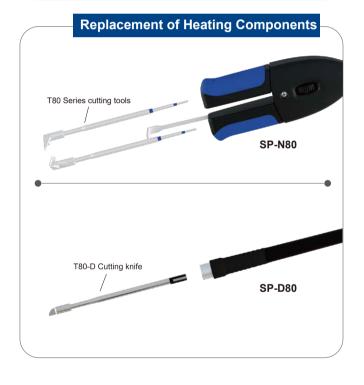
- Standard blade, support process ultra-fine AWG36 wire without
- Integrated host and handpiece design to save space.
- Separated design of handle and heating element, support replace bladesimple and conveniently.
- With standby and dormancy functions, reducing energy consumption

andimproving blade life. **Specification** ST-680D

Model	ST-680D	ST-680E
Voltage	AC 230V±10% 50H	Hz (110V±10% 60Hz)
Power	100	DW .
Temperature range	10%~100% (High ter	nperature 10%~150%)
Heating principle	Resistance heating	
The handle type	SP-N80 SP-D80	
The handle power	≥80W	
Tip-to-ground resistance	<20	
Tip-to-ground potential	<2mV	
Dimension(Main Unit)	201 (L) x84 (W) x195 (H) mm	
Weight(Main Unit)	≈2.74kg	

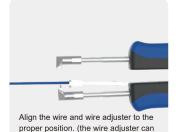
Package List

Model	Package List	
ST-680D	Grounding wire x1 Copper wire brush x1	er cord x1 ficate x1
ST-680E	Main unit x1 Wire stripper with Knife Hand Iron stand x1 User manual x1 Power Certificate x1	le x1 er cord x1

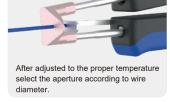


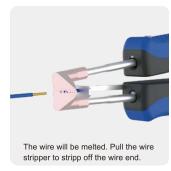
ST-680E





adjustthe telescopic length through the





Material Output Value Setting

Material	Output Value
PVC	40%
PE	40%
PA	60%
PVDF	70%
ETFE	75%
SI	75%
PTFE	80%

Note: The above set values may vary depending on the composition and diameter of the wire, and may require higher output values depending on the oxidation and maintenance status of the tool.





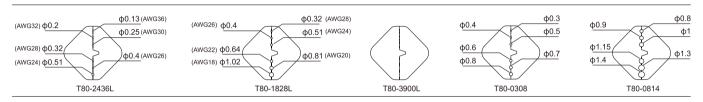
ST-680D processing AWG36 wire also doesn't know Causing any damage



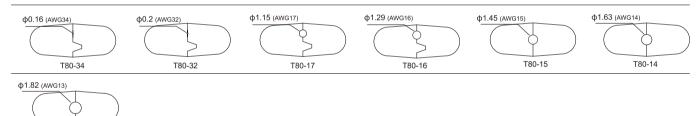
Traditional wire stripping pliers are prone to problems Rough edges and damaged

T80 Series Cutting Tools

• Dual-Head Multi-Hole Blade

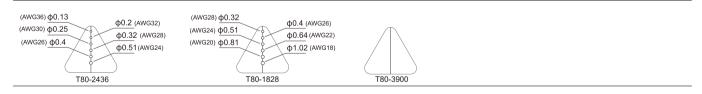


• Single-Head Single-Hole Blade

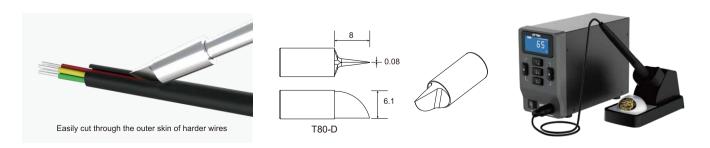


• Single-Head Multi-Hole Blade

T80-13



Wire Stripper With Knife



ST-7500/ST-7800 疑

Preheater

Features

- Three sets of quick parameter design for quick temperature switching.
- Temperature locking function to prevent personnel from mistakenly adjusting the temperature.
- Sensor closed-loop PID control ensures precise and stable temperature.
- Available for preheating circuit boards and other processes that require uniform heating.

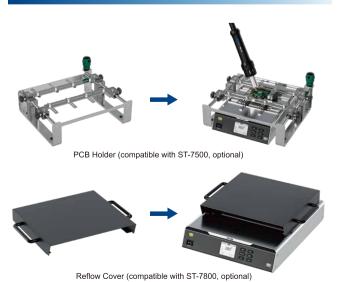
Specification

Model	ST-7500	ST-7800
Voltage	AC 230V±10% 50H	z (110V±10% 60Hz)
Power	400W	800W
Temperature range	50~500°C	50~350°C
Heating area	120x120mm	200x180mm
Heating material	Infrared Ceramic	Aluminum Plate
External K-type thermocouple	Support (temperature measurement range 0~650°C)	
Communication function	Support (RS485 interface)	
Temperature Lock	Support	
Dimensions(Main Unit)	278(L)x203(W)x73(H)mm	355(L)x293(W)x73(H)mm
Weight(Main Unit)	≈2.4kg	≈5.1kg

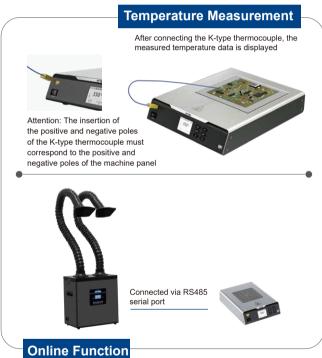
Package List

Model	Package list	
ST-7500	Main unit x1 Grounding wire x1 Power cord x1	
	K-type thermocouple test sensor x1	
ST-7800	User manual x1 Certificate x1	

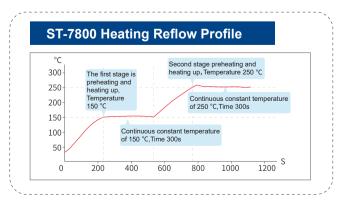
Preheater Accessories







Preheating Section Setting Temperature



ST-1101/ST-1202/ST-1101D/ST-1202D

Fume Extractor

Features

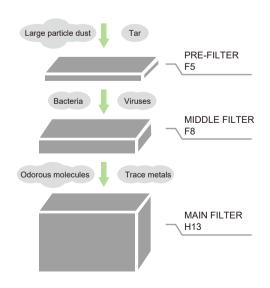
- Primary, medium, and high-efficiency filters that can be quickly replaced.
- Brushless vortex fan with strong suction power.
- Reduce operational noise.

Specification

Model	ST-1101	ST-1101D	ST-1202	ST-1202D	
Voltage	AC	230V±10% 50H	z (110V±10% 60Hz	z)	
Power	160	0W	180	0W	
Work position	,	1	2	2	
System flow	240m³/H(±10%) 150m³/H*2(±10%)		*2(±10%)		
Filter Efficiency (0.3 micron)	99.97%				
IoT Function	No	RS485	No	RS485	
Remote control	No	Yes	No	Yes	
Flexi tube	1.3m Customizable length				
Dimensions (Main Unit)	465(L)x250(W)x480(H)mm				
Weight	≈17kg ≈18.2kg		2kg		

Package List

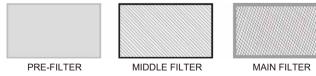
Model	Package list	
ST-1101	Extractor host x1 Flexi tube x1 Silicone funnel nozzle x1 Primary filter x4 Machine foot pads x4 Power cord x1 User manual x1 PVC duct pipe x1 Certificate x1	
ST-1202	Extractor host x1 Flexi tube x2 Silicone funnel nozzle x2 Primary filter x4 Machine foot pads x4 Power cord x1 User manual x1 PVC duct pipe x1 Certificate x1	
ST-1101D	Extractor host x1 Flexi tube x1 Silicone funnel nozzle x1 Primary filter x4 Machine foot pads x4 Power cord x1 User manual x1 PVC duct pipe x1 Roller x4 Remote control x1 Certificate x1	
ST-1202D	Extractor host x1 Flexi tube x2 Silicone funnel nozzle x2 Primary filter x4 Machine foot pads x4 Power cord x1 User manual x1 PVC duct pipe x1 Roller x4 Remote control x1 Certificate x1	







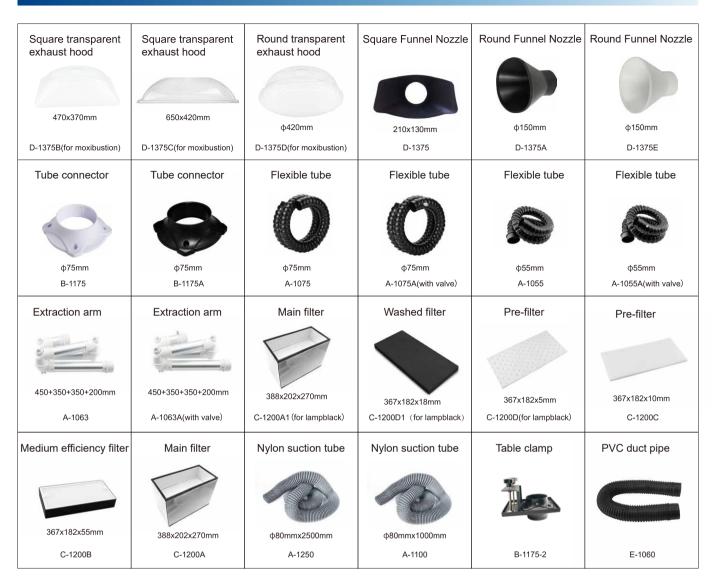
ST-1101D and ST-1202D have communication and linkage functions (RS485 interface It can be connected to computers, soldering stations, and hot air soldering stations to synchronize operation commands.



- 1. The relatively dense side of the pre-filterfaces down.
- 2. The sequence of filters shall be subject to left diagram.
- Disorganization is strictly forbidden.
- 3. Suggestions on replacement cycle of filters:
- a.PRE-FILTER 10-15 days
- b.MIDDLE FILTER 3-6 months
- C.MAIN FILTER 6-9 months

(Remark: The actual replacement cycles of filtersshall be subject to the pollution levels of differentsites.)

Fume Extractor Accessories









Wanxiang bamboo joint tube can bend freely and be easily placed in smoking areas



Factory assembly line



Laboratory / Personal Studio

ST-1016/ST-1016-P

Solder Smoke Absorber

Features

This product is a smoking device that quickly eliminates toxic gases. The filter is made of refined activated carbon, Has high absorption capacity and comes with LED lighting function.

Specification

Model	ST-1016	ST-1016-P
Voltage	AC 230V±10% 50H	z (110V±10% 60Hz)
Power	22W	
Inspiratory Capacity	1.03m³/min	
Dimension	103x162x217mm	
Activated Carbon Size	142x142x10mm	

Package List

Model	Package List
ST-1016	User Manual x1 Activated Carbon Filter x1
ST-1016-P	Solder Smoke Absorber x1

Test Data

Test Ltem	Test Data
Air volume (vertical) m³/min	1.03
Air volume (horizontal) m³/min	0.4
Air flow (vertical) m/s	1.0
Air flow (horizontal) m/s	2.6
Maximum suction capacity m³/min	1.03





Product Accessories





Easy to replace filter
Pull out this filter on the position, with fingers

ST-1020D/ST-1020DX/ST-1015/ST-1015W

Static Eliminator Ion Fan

Features

- The ion neutralization performance reaches ± 10V.
- Which can quickly neutralize static electricity on charged objects.
- Adjustable air volume and supply angle.
- The firing pin is easy to clean and replace.
- Reduce operational noise.

Specification

Model	ST-1020D	ST-1020DX	ST-1015	ST-1015W
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)			łz)
Power	20	W	15W	360W
Heating temperature		No		40~45°C
Air flow		≤2.4m	1³/min	
Static elimination time	≤1.2S ≤			
Ion balance	±10V			
Ion balance adjustable	Yes			
Ion emitting needle	400x1500mm			
Computer Control	RS485 RS485/Antenna)
Dimension	146x85x238mm			
Weight	≈3.16KG ≈2.98KG			KG
Standard method	Deaktop,Hanging,Clamping			

Package List

Model	Package List		
ST-1020D	Main unit x1	Ground wire x1	User manual x1
ST-1020DX	Power cord x1	Remote control x1	Certificate x1
ST-1015	Main unit x1	Ground wire x1	User manual x1
ST-1015W	Power cord x1	Certificate x1	





Product Accessories



AT-FJ1/AT-FJ2

Wrist Strap

Features

- Strong anti-static properties, the wristband can dissipate static electricity from the human body.
- The wristband has high safety performance and is made of thermoplastic material, making it lightweight.
- Thin and soft, safe in contact with human skin, and easy to use.
- Strong resistance, the impedance of the wristband can reach 10000Ω .





Can be used alone or in combination with crocodile clips



AT-518-1/AT-518-2

Wrist Strap Monitor

Features

- Real time monitoring of the operator's wearing of the static wrist strap and the connection of the ground wire to the ground, and automatic alarm immediately in case of abnormal conditions.
- Easy to use, it can correctly determine the contact between the ground wire of the ground and the ground wire of the workbench.
- Chip control, no debugging, plug and play.
- Good reliability and strong anti-interference ability.
- High sensitivity, when the static discharge path malfunctions, the monitor will sound an alarm.

Model	AT-518-1	AT-518-2	
Work position	1	2	
Voltage	220V		
Output	6VDC		
Size	62x45x29mm 103x56x29mm		
Weight	41g	74g	



ST-1090

Tip Temperature Tester

Features

- The sensor is made of 0.2mm metal wire and is suitable for quickly measuring the temperature of the welding nozzle.
- If the thermometer is not in use for 15 minutes (adjustable), it will automatically shut down.
- Equipped with a "MAX HOLD" function to record the highest temperature of the welding nozzle, avoiding human error.

Specification

Model	ST-1090	
Resolution	1°C/1°F	
Temperature Range	0~800°C/32~1500°F	
Accuracy Temperature	±5°C/±9°F	
Sensing Wire	K-type thermocouple	
Power	9V DV High-performance Alkaline battery	
Operating Environment	0~40°C/32~104°F	
Dimension	75x143.5x41.5mm	
Weight	≈185g	

Note: The sensor is only suitable for measuring temperatures below 500 $^{\circ}$ C. If measuring higher temperatures, please use a suitable temperature probe.

Package List

Model	Package list		
ST-1090	Host ST-1090 x1 Battery x1 Manual x1 K-type thermocouple test wire x1 Test report x1 Certificate x1 MINI USB data line x1 Sensor x10		

Serial Port Function

The serial port data line is connected to the thermometer and the computer, the thermometer displays COM as shown in Figure 4-2; the thermometer sends to the computer every 100ms temperature data.

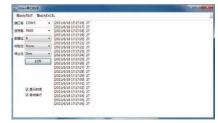


ATTEN serial port assistant



Figure4-2 (Serial communication baud rate 9600)

Download ATTEN serial port assistant from the official website(You can also use other serial port assistants)



ATTEN Serial Assistant Interface

Note:convert serial communication, the computer needs to install the CH340 chip driver





Short press the "MAX HOLD" button to open the highest temperature holding interface, avoiding human error



Display the number of temperature measurements and record the current usage of the sensor for easy determination of replacement cycles



Combined with the Atten soldering station (with infrared function), one key temperature calibration can be achieved

ST-2308DX

Heat Gun

Features

- 6 sets of quick temperature, can be quickly stored and called.
- Brushless fan, long service life.
- Comfortable grip, effective insulation, avoiding accidental burns.

Specification

Model	ST-2308DX	
Voltage	AC 230V±10% 50Hz (110V±10% 60Hz)	
Power	2300W	
Temperature Range	50~650°C	
Air Flow	200~5000L/min	
Remarks	LCD, Adjustable Temp,Brushless fan	
Dimension	290x82x210mm	
Weight	≈1.13kg	



Model		Package Lis	t
ST-2308DX	heating gun x1	Nozzle x1	Use manual x1





Heat Gun Nozzles

T8230-49

T8230-68



T8230-20

T8230-40

T8230-65

JQ-010/JQ-050/JQ-100A

Hot Melting Glue Gun

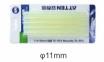
Features

The hot melt glue gun can quickly melt the glue stick and be used to stick clean, dry, and lubricant free objects.

Model	JQ-100A	JQ-050	JQ-010
Voltage	110~2	110~240V	
Power	100W	50W	8-10W
High temperature	200°C	180°C	180°C
Glue stick	φ11mm	φ7mm	φ7mm



Glue Stick





LT-360B/LT-350B/LT-380B/LT-310B

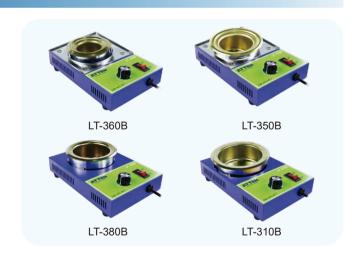
Solder Pot

Features

Using Tieming aluminum wire heating core and ceramic tube insulated lead, it heats up quickly and is more durable. It is suitable for dissolving substances such as tin, glue, and grease that are prone to condensation at room temperature/low temperature. It heats up quickly, conducts heat evenly, has stable temperature, and has a longer lifespan.

Specification

Model	LT-360B	LT-350B	LT-380B	LT-310B
Voltage	220V~240V			
Power	130W	160W	250W	300W
Temperature range	50-520°C	50-520°C	50-480°C	50-480°C
Solder capacity	0.3kg	0.5kg	1.6kg	2.2kg
Crucible size	φ36mm	φ50mm	φ80mm	φ100mm
Melting time	10min	10min	20min	20min



Accessories



S-11 Solder Iron Stand

All-metal construction.
Portable solder stand which helps.
Work more convenience.
The tilt angle is adjustable.



FT-90A Magnifying Frame

Made up of steel base, movable mechanical arm, fixed frame and magnifying glass.adjust proper height. The components can be adjusted in any direction. Use for observation /repair / circuit board (especially high-density, precision circuit board) welding of small objects as an extensive maintenance tool.



TJ-227A / TJ-227B Solder Wire Stand

Metal steel plate chassis, with easy disassembly of the shaft and flexible rotation.



AT-H20 / AT-H40 / AT-H60 Paste Flux

Antioxidant, easy to tin, minimal residue, no need for cleaning, low volatility, safe and reliable.



CS-05B Tip Cleaner

The soldering tip is cleaned by wiping or turning it in the metal wool. subsequently, a fine solder layer will remain which prevents fast oxidation of the soldering tip, and represents a considerable advantage compared to standard sponge cleaning.



TJ-227 Solder Wire Stand

The metal steel plate chassis is stable and elegant. The metal shaft can withstand 1KG tin solder. The shaft is easy to disassemble; Flexible rotation.



TR-045 Rosin Flux

Remove oxidation flm. Prevent oxidation Reduce surface tension.



AT-E330A / AT-E330P / AT-E210D Desoldering tool

Automatic rebound, high tin suction force, effortless pressing, anti slip handle, easy cleaning.



CS-08B Solder Bross Box

Special for lean soldering tip and recycling tin residue. Anti-static / high temperature resistance. Pour out the tin block easily. Improving the problem of throwing tin while soldering,

Improving the problem of throwing tin while soldering dirty and messy working environment, convenient to mass collect and take out after collecting, etc.



TJ-228 Solder Wire Stand

All-metal construction.Simple design.
Soldering wire holder and sponge plate 3 in 1
Save space, use easily.



AT-F10 Tip Refresher

Remove the oxidized black layer from the soldering iron tip and re solder the tip, Environmentally friendly, free of harmful substances, reusable multiple times.



AT-B778 Vacuum pick-up tool

Easy to operate, multi specification suction cups, convenient to carry.

Soldering Wire

Catego	ory	Weight	Model / Wire diameter	Model / Wire diameter	Model / Wire diameter
	LEAD FREE	50g	Model: TS-99.35050 Wire diameter: 0.5mm	Model: TS-99.38050 Wire diameter: 0.8mm	Model: TS-99.3A050 Wire diameter: 1mm
	Composition Proportion Sn99.3% Cu0.7% Melting point	100g	Model: TS-99.35100 Wire diameter: 0.5mm	Model: TS-99.38100 Wire diameter: 0.8mm	Model: TS-99.3A100 Wire diameter: 1mm
Soldering Wire	217 ~220°C	500g	Model: TS-99.35500 Wire diameter: 0.5mm	Model: TS-99.38500 Wire diameter: 0.8mm	Model: TS-99.3A500 Wire diameter: 1mm
Soldering Wife	LEADED	50g	Model: TS-635050 Wire diameter: 0.5mm	Model: TS-638050 Wire diameter: 0.8mm	Model: TS-63A050 Wire diameter: 1mm
	Composition Proportion Sn63% Pb37% Melting point	100g	Model: TS-635100 Wire diameter: 0.5mm	Model: TS-638100 Wire diameter: 0.8mm	Model: TS-63A100 Wire diameter: 1mm
	183~184°C	500g	Model: TS-635500 Wire diameter: 0.5mm	Model: TS-638500 Wire diameter: 0.8mm	Model: TS-63A500 Wire diameter: 1mm
	Low Silver	50g	Model: TS-Ag0.35050 Wire diameter: 0.5mm	Model: TS-Ag0.38050 Wire diameter: 0.8mm	Model: TS-Ag0.3A050 Wire diameter: 1mm
	Composition Proportion Sn99% Cu0.7% Ag0.3% Melting point:	100g	Model: TS-Ag0.35100 Wire diameter: 0.5mm	Model: TS-Ag0.38100 Wire diameter: 0.8mm	Model: TS-Ag0.3A100 Wire diameter: 1mm
Tin-silver	216°C~227°C	500g	Model: TS-Ag0.35500 Wire diameter: 0.5mm	Model: TS-Ag0.38500 Wire diameter: 0.8mm	Model: TS-Ag0.3A500 Wire diameter: 1mm
Soldering Wire	Silver	50g	Model: TS-Ag035050 Wire diameter: 0.5mm	Model: TS-Ag038050 Wire diameter: 0.8mm	Model: TS-Ag03A050 Wire diameter: 1mm
	Composition Proportion Sn96.5% Cu0.5% Ag3% Melting point:	100g	Model: TS-Ag035100 Wire diameter: 0.5mm	Model: TS-Ag038100 Wire diameter: 0.8mm	Model: TS-Ag03A100 Wire diameter: 1mm
	217°C~220°C	500g	Model: TS-Ag035500 Wire diameter: 0.5mm	Model: TS-Ag038500 Wire diameter: 0.8mm	Model: TS-Ag03A500 Wire diameter: 1mm
	Special for stainless steel soldering Composition	50g	Model: TS-99.38080S Wire diameter: 0.8mm	Model: TS-99.3A050S Wire diameter: 1mm	Model: TS-99.3C050S Wire diameter: 1.5mm
Stainless Steel Tin Soldering	Proportion Sn99.3% Cu0.7% Melting point: 217°C~220°C	500g	Model: TS-99.38500S Wire diameter: 0.8mm	Model: TS-99.3A500S Wire diameter: 1mm	Model: TS-99.3C500S Wire diameter: 1.5mm
Wire	Special for stainless steel soldering Composition	50g	Model: TS-Sn508050S Wire diameter: 0.8mm	Model: TS-Sn50A050S Wire diameter: 1mm	Model: TS-Sn50C050S Wire diameter: 1.5mm
	Proportion Sn50% Pb50% Melting point: 200°C~216°C	500g	Model: TS-Sn508500S Wire diameter: : 0.8mm	Model: TS-Sn50A500S Wire diameter: : 1mm	Model: TS-Sn50C500S Wire diameter: 1.5mm

Soldering Wick

Picture	Model	Width	Length
	AT-0815	0.8mm	1.5mm
	AT-1515	1.5mm	1.5mm
	AT-2015	2.0mm	1.5mm
ATTEN Was a filter	AT-2515	2.5mm	1.5mm
### ##################################	AT-3515	3.5mm	1.5mm
	AT-0820	0.8mm	2.0mm
	AT-1520	1.5mm	2.0mm
Soldering wick	AT-2020	2.0mm	2.0mm
	AT-2520	2.5mm	2.0mm
	AT-3520	3.5mm	2.0mm













Engineer's partner

