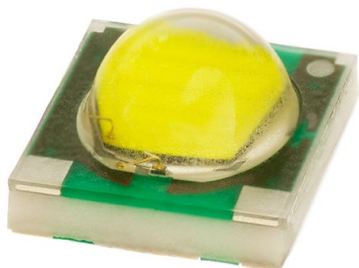


## Cree® XLamp® XP-G LEDs



### PRODUCT DESCRIPTION

The XLamp® XP-G LED delivers unprecedented levels of light output and efficacy for a single die LED. The XLamp XP-G LED continues Cree’s history of innovation in LEDs for lighting applications with wide viewing angle, symmetrical package, unlimited floor life and electrically neutral thermal path.

XLamp XP-G LEDs are the ideal choice for lighting applications where high light output and maximum efficacy are required, such as LED light bulbs, outdoor lighting, portable lighting, indoor lighting and solar-powered lighting.

### FEATURES

- Available in white, outdoor white and 80-CRI, 85-CRI and 90-CRI white
- ANSI-compatible chromaticity bins
- Maximum drive current: 1500 mA
- Low thermal resistance: 4 °C/W
- Wide viewing angle: 125°
- Unlimited floor life at  $\leq 30\text{ °C}/85\% \text{ RH}$
- Reflow solderable - JEDEC J-STD-020C
- Electrically neutral thermal path
- RoHS- and REACH-compliant
- UL® recognized component (E349212)



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## CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		4	
Viewing angle (FWHM)	degrees		125	
Temperature coefficient of voltage	mV/°C		-2.1	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			1500
Reverse voltage	V			5
Forward voltage (@ 350 mA, 25 °C)	V		2.9	3.25
Forward voltage (@ 700 mA, 25 °C)	V		3.05	
Forward voltage (@ 1000 mA, 25 °C)	V		3.15	
Forward voltage (@ 1500 mA, 25 °C)	V		3.25	
LED junction temperature	°C			150

## FLUX CHARACTERISTICS (T<sub>J</sub> = 25 °C)

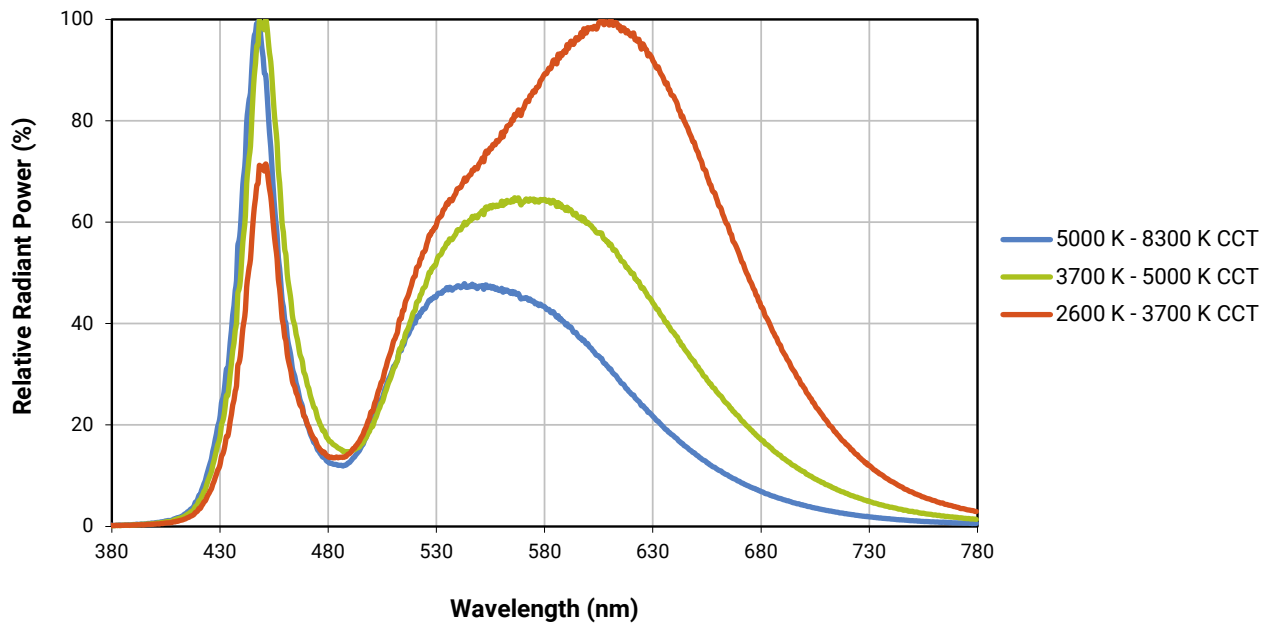
The following table provides several base order codes for XLamp XP-G LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XP Family LEDs Binning and Labeling document.

Color	CCT Range		Minimum Luminous Flux @ 350 mA		Calculated Minimum Luminous Flux (lm)*			Order Code
	Min.	Max.	Group	Flux (lm)	700 mA	1.0 A	1.5 A	
Cool White	5000 K	8300 K	R3	122	228	305	406	XPGWHT-L1-0000-00F51
			R4	130	243	325	433	XPGWHT-L1-0000-00G51
			R5	139	260	348	463	XPGWHT-L1-0000-00H51
Outdoor White	3200 K	5300 K	R2	114	213	285	380	XPGWHT-01-0000-00EE3
			R3	122	228	305	406	XPGWHT-01-0000-00FE3
			R4	130	243	325	433	XPGWHT-01-0000-00GE3
Neutral White	3700 K	5300 K	Q5	107	200	268	356	XPGWHT-L1-0000-00DE4
			R2	114	213	285	380	XPGWHT-L1-0000-00EE4
			R3	122	228	305	406	XPGWHT-L1-0000-00FE4
80-CRI White	2600 K	4300 K	Q3	93.9	175	235	313	XPGWHT-H1-0000-00BE7
			Q4	100	187	250	333	XPGWHT-H1-0000-00CE7
			Q5	107	200	268	356	XPGWHT-H1-0000-00DE7
Warm White	2600 K	3700 K	Q3	93.9	175	235	313	XPGWHT-L1-0000-00BE7
			Q4	100	187	250	333	XPGWHT-L1-0000-00CE7
			Q5	107	200	268	356	XPGWHT-L1-0000-00DE7
			R2	114	213	285	380	XPGWHT-L1-0000-00EE7
85-CRI White	2600 K	3200 K	P3	73.9	138	185	246	XPGWHT-P1-0000-00BE7
			P4	80.6	151	202	268	XPGWHT-P1-0000-00GE7
			Q2	87.4	163	219	291	XPGWHT-P1-0000-00AE7
			Q3	93.9	175	235	313	XPGWHT-P1-0000-00BE7
90-CRI White	2600 K	3200 K	P3	73.9	138	185	246	XPGWHT-U1-0000-00BE7
			P4	80.6	151	202	268	XPGWHT-U1-0000-00GE7
			Q2	87.4	163	219	291	XPGWHT-U1-0000-00AE7

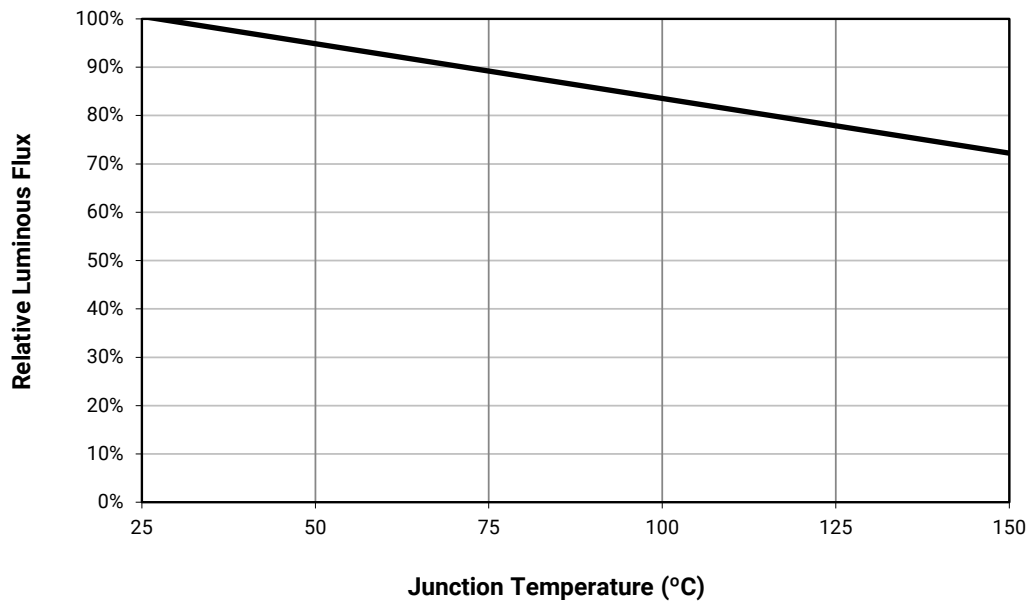
### Notes:

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 9).
  - Typical CRI for Cool White (5000 K - 8300 K CCT) is 70.
  - Typical CRI for Neutral White (3700 K - 5300 K CCT) is 75.
  - Typical CRI for Outdoor White (4000 K - 5300 K CCT) is 70.
  - Typical CRI for Warm White (2600 K - 3700 K CCT) is 80.
  - Typical CRI for 80-CRI White is 80.
  - Typical CRI for 85-CRI White is 85.
  - Typical CRI for 90-CRI White is 90.
- \* Calculated flux values are for reference only.

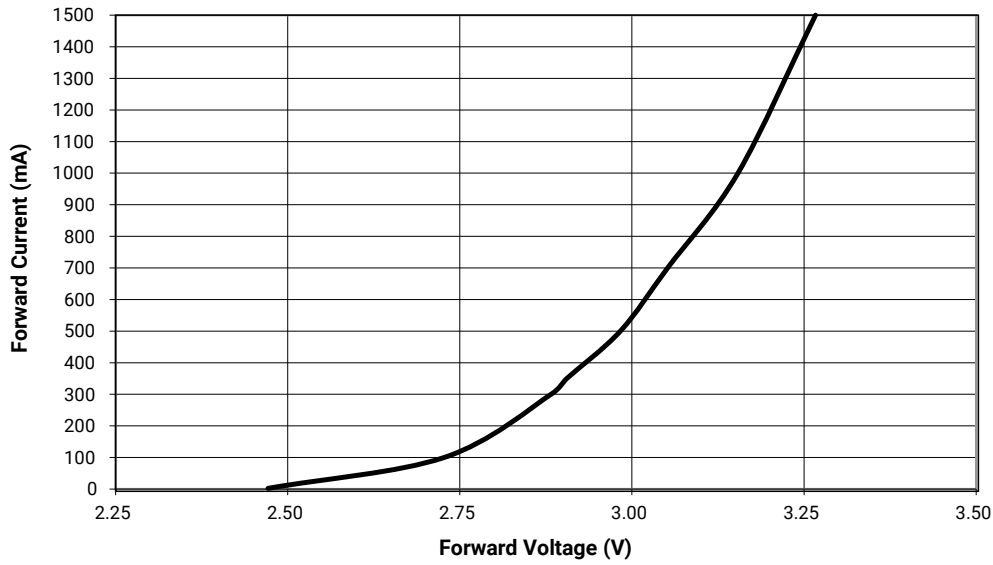
**RELATIVE SPECTRAL POWER DISTRIBUTION**



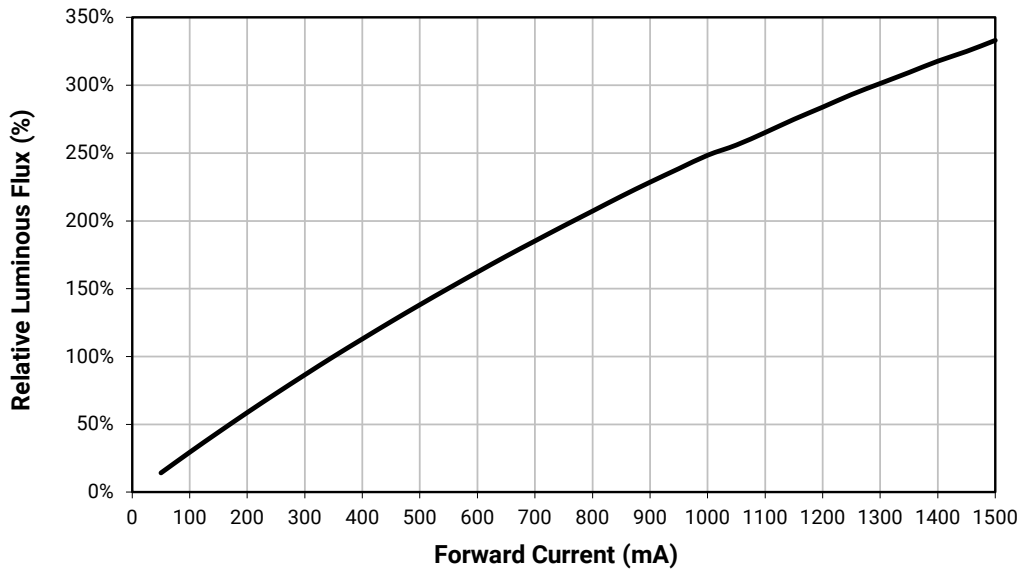
**RELATIVE FLUX VS. JUNCTION TEMPERATURE ( $I_F = 350$  mA)**



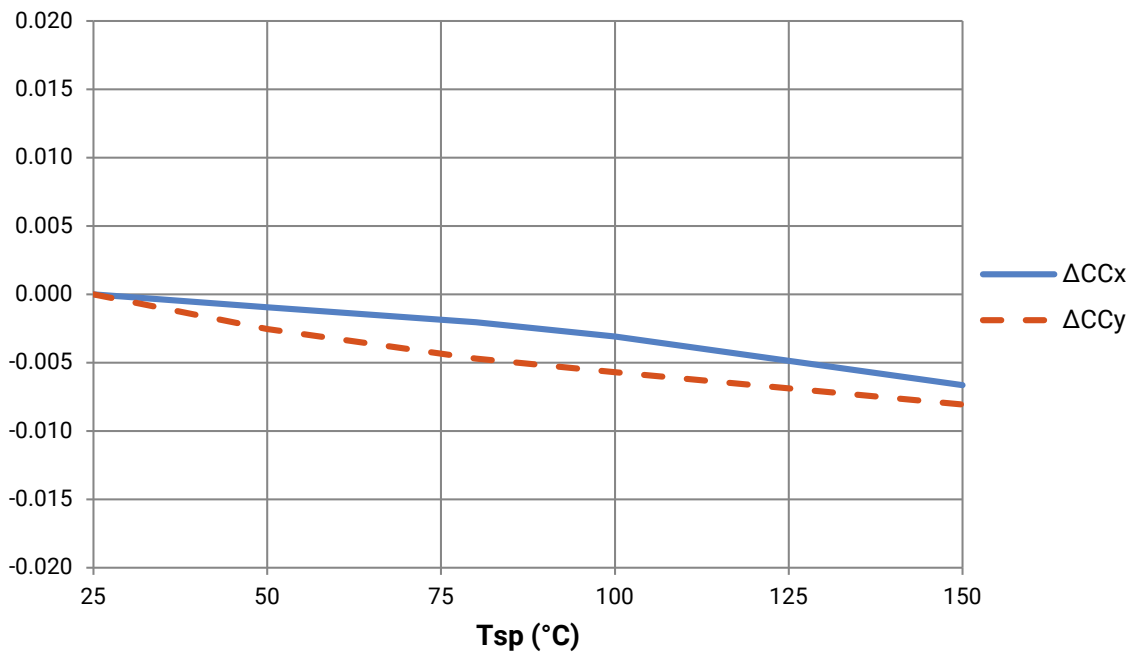
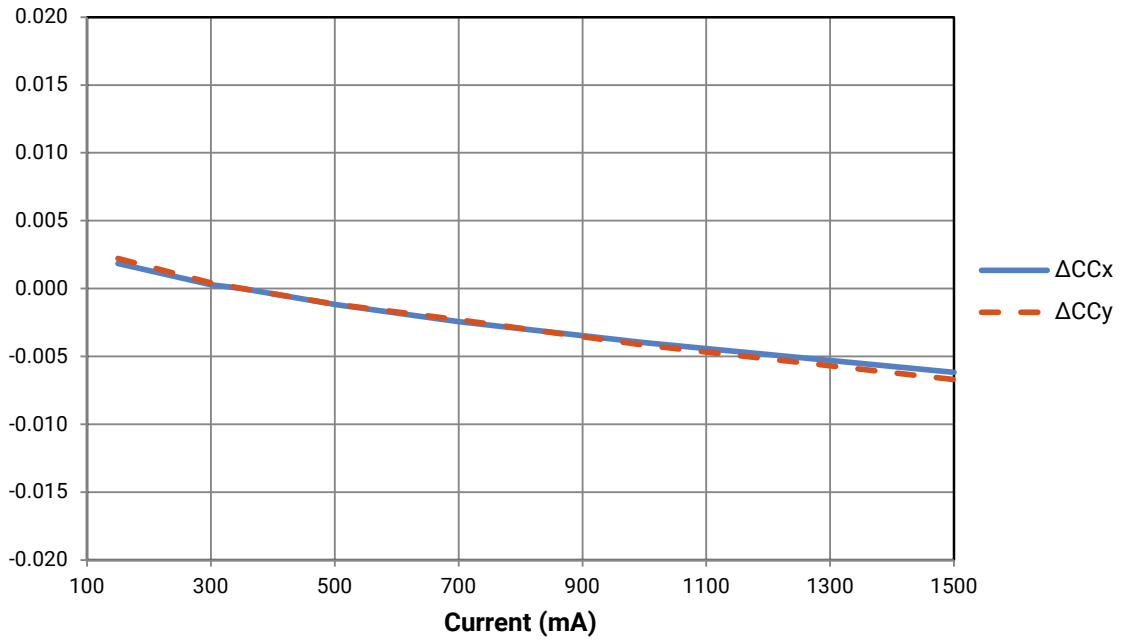
**ELECTRICAL CHARACTERISTICS ( $T_j = 25\text{ }^\circ\text{C}$ )**



**RELATIVE FLUX VS. CURRENT ( $T_j = 25\text{ }^\circ\text{C}$ )**

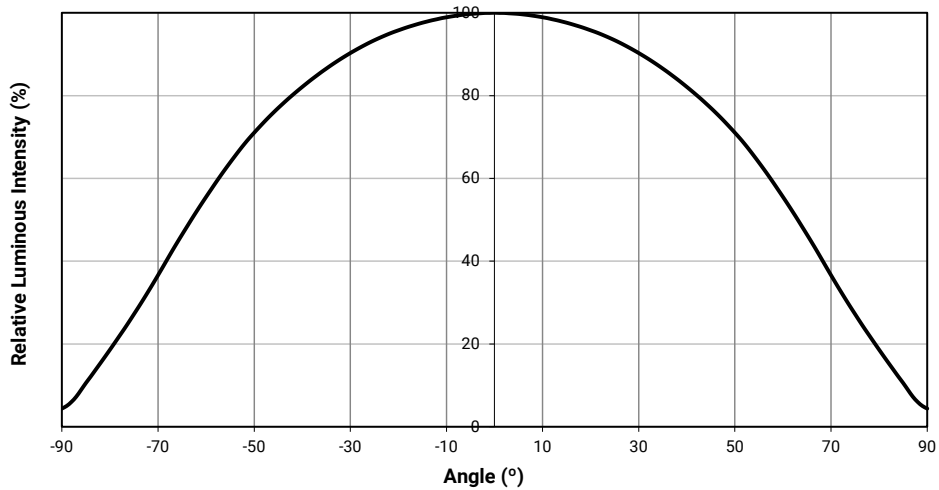


**RELATIVE CHROMATICITY VS CURRENT AND TEMPERATURE (WARM WHITE\*)**



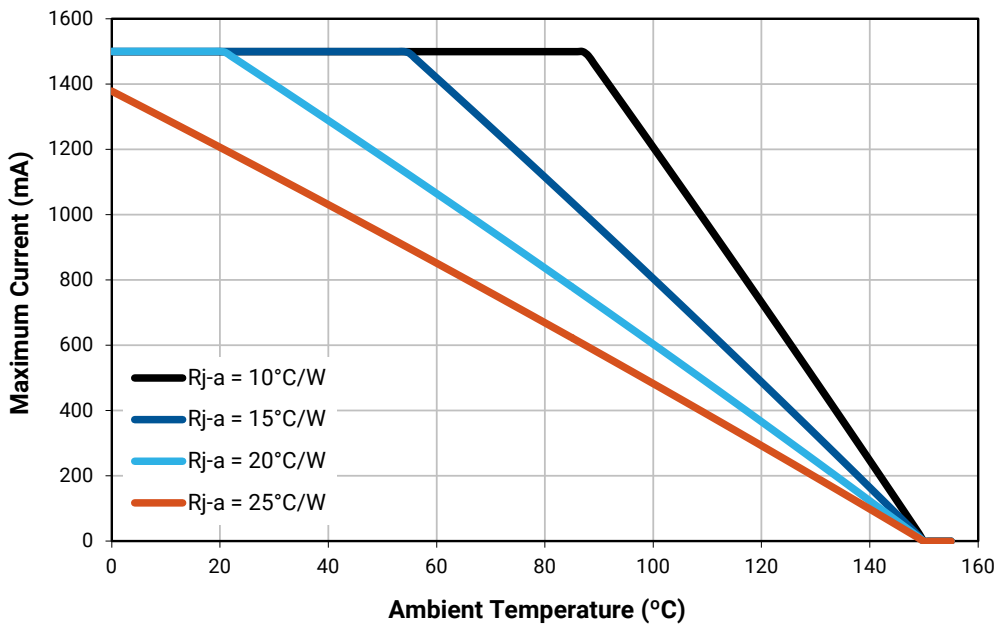
\* Warm White XLamp XP-G LEDs have a typical CRI of 80.

TYPICAL SPATIAL DISTRIBUTION



THERMAL DESIGN

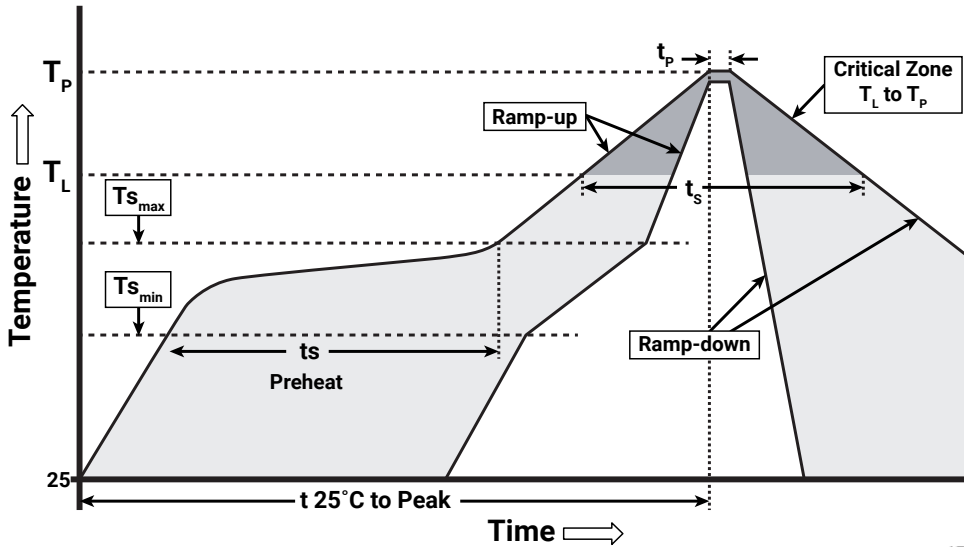
The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



**REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree has found XLamp XP-G LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate ( $T_{s_{max}}$ to $T_P$ )	1.2 °C/second
Preheat: Temperature Min ( $T_{s_{min}}$ )	120 °C
Preheat: Temperature Max ( $T_{s_{max}}$ )	170 °C
Preheat: Time ( $t_{s_{min}}$ to $t_{s_{max}}$ )	65-150 seconds
Time Maintained Above: Temperature ( $T_L$ )	217 °C
Time Maintained Above: Time ( $t_L$ )	45-90 seconds
Peak/Classification Temperature ( $T_P$ )	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature ( $t_p$ )	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.



## NOTES

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### Measurements

The luminous flux, radiant power, chromaticity and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

### Pre-Release Qualification Testing

Please read the [LED Reliability Overview](#) for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

### Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [LM-80 results document](#).

Please read the [Long-Term Lumen Maintenance application note](#) for more details on Cree's lumen maintenance testing and forecasting. Please read the [Thermal Management application note](#) at for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XP-G LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq 30$  °C/85% relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

### RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of [www.cree.com](http://www.cree.com).

### REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

**NOTES - CONTINUED**

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**UL® Recognized Component**

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

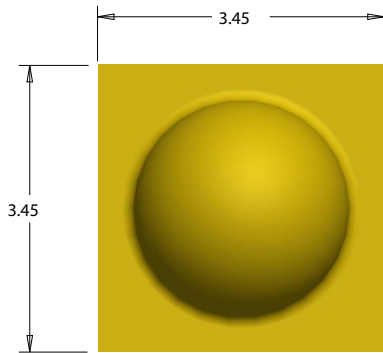
**Vision Advisory**

**WARNING:** Do not look at exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [LED Eye Safety application note](#).

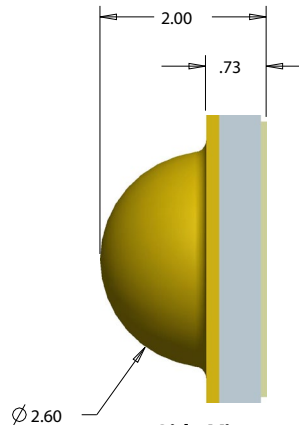
**MECHANICAL DIMENSIONS (T<sub>A</sub> = 25 °C)**

Thermal vias, if present, are not shown on these drawings.

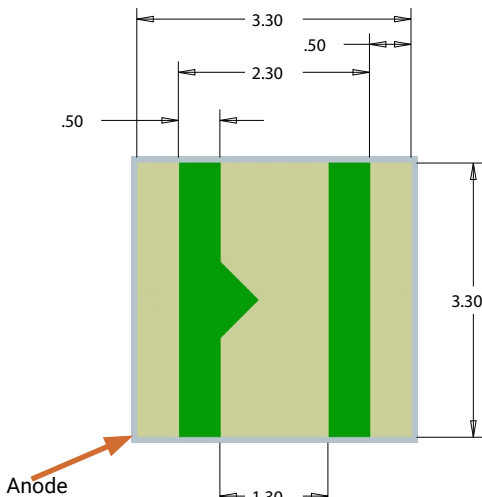
All measurements are ±.13 mm unless otherwise indicated.



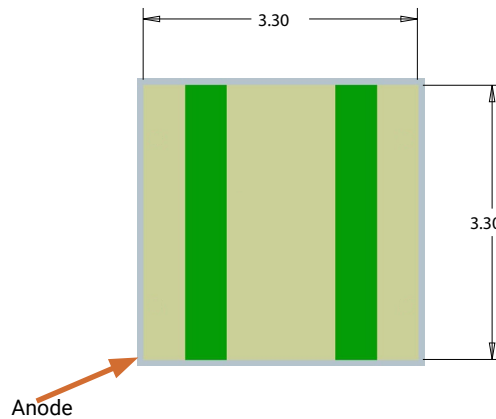
**Top View**



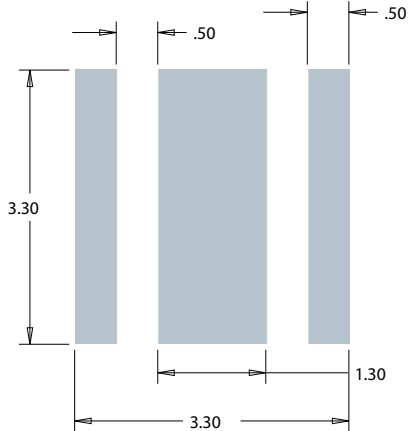
**Side View**



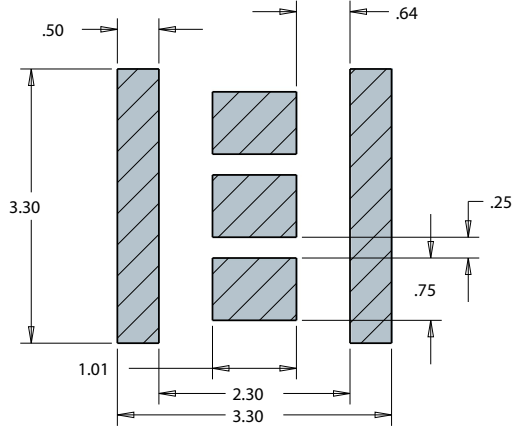
**Bottom View**



**Alternate Bottom View**



**Recommended PCB Solder Pad**

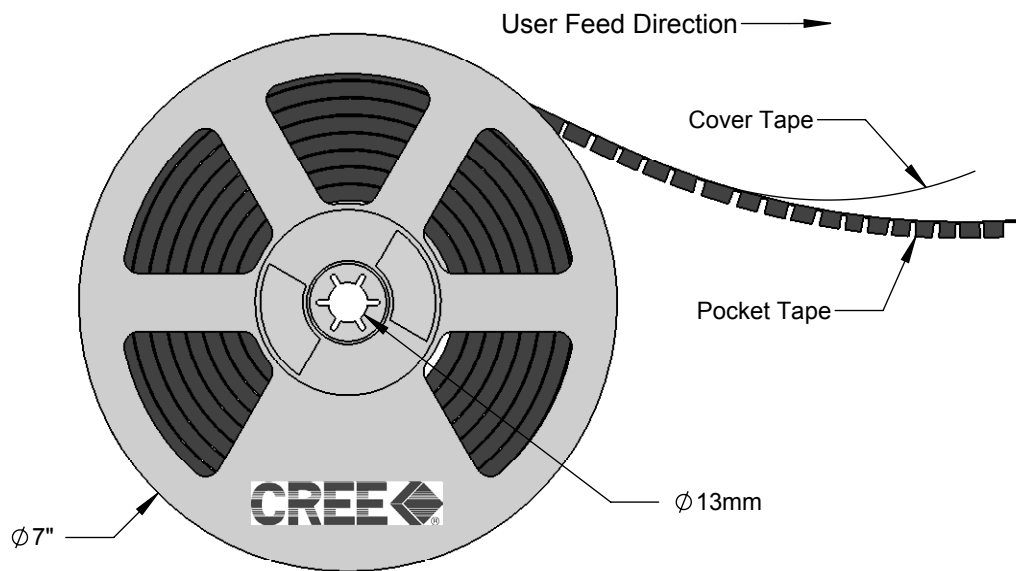
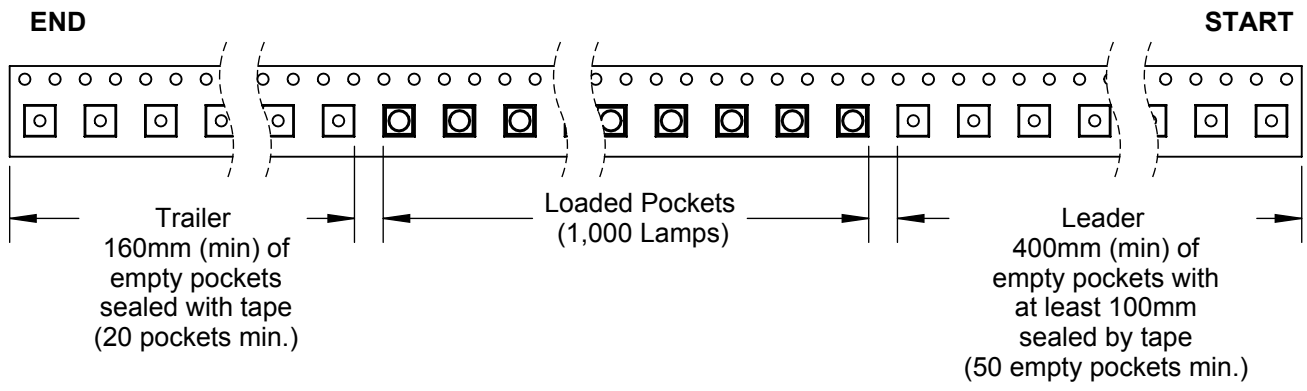
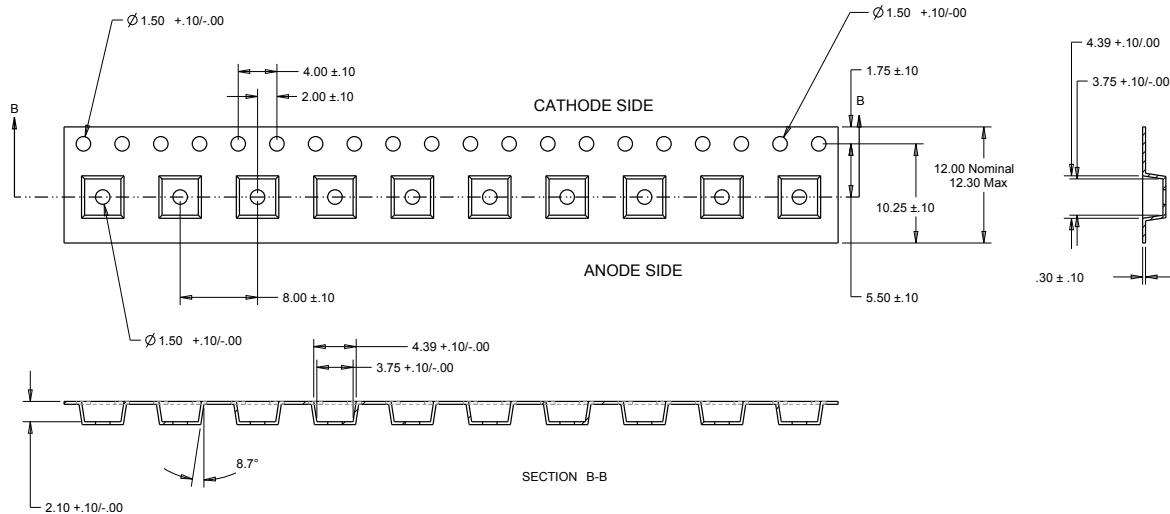


**Recommended Stencil Pattern  
(Hatched Area is Open)**

**TAPE AND REEL**

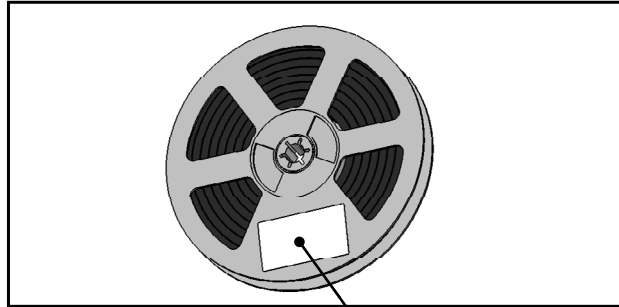
All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Except as noted, all dimensions in mm.



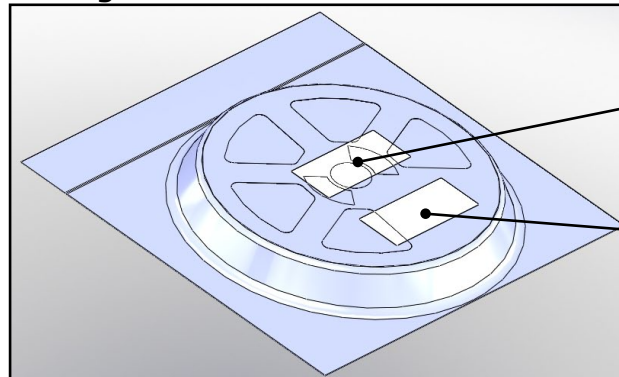
**PACKAGING**

**Unpackaged Reel**



Label with Cree Bin Code,  
Quantity, Reel ID

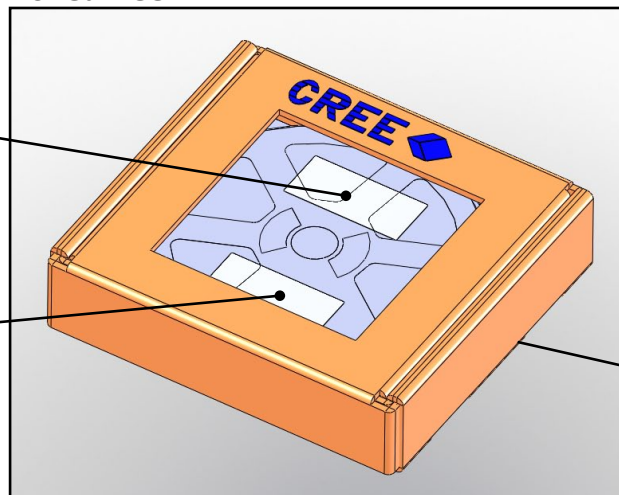
**Packaged Reel**



Label with Cree Order Code,  
Quantity, Reel ID, PO #

Label with Cree Bin Code,  
Quantity, Reel ID

**Boxed Reel**



Label with Cree Order Code,  
Quantity, Reel ID, PO #

Label with Cree Bin Code,  
Quantity, Reel ID

Patent Label  
(on bottom of box)