# HFD16

# SUBMINIATURE SIGNAL RELAY



File No.: E133481



File No.: R50374275



### Features

- 8A switching capability
- UL insulation system: Class F
- Epoxy sealed for automatic-wavesoldering and cleaning
- Standard PCB layout
- Product in accordance to IEC 60335-1 available
- Products compliant with IEC 60079 available
- 1.5kV dielectric strength between coil & contacts is available

**RoHS** compliant

## **CONTACT DATA**

1A, 1C
100mΩ max.(AgNi gold-plated specifications: 0.1A 30mVDC,AgNi non gold-plated specifications and AgSnO <sub>2</sub> :1A 30mVDC)
AgNi, AgSnO <sub>2</sub>
3A 30VDC
3A 250VAC
250VAC / 220VDC
8A(30VDC)
750VA / 90W
5V 1mA(Suitable for AgNi gold-plated specifications)
1 x 10 <sup>7</sup> ops
1C type:1 x 10 <sup>5</sup> OPS (NO:AgNi,85°C,1s on 9s off,3A 30VDC) 5 x 10 <sup>4</sup> OPS (NO:AgNi,Room temp,1s on 9s off,3A 250VAC) 1A type:2 x 10 <sup>5</sup> OPS (NO:AgNi,85°C,1s on 9s off,3A 30VDC) 1 x 10 <sup>5</sup> OPS(NO:AgNi,85°C,1s on 9s off,3A 250VAC)

Notes: 1) The data shown above are initial values.

2) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

### COIL

Coil power C type: 150mW; H type: 200mW

## **CHARACTERISTICS**

Insulation	resistance	1000MΩ(at 500VDC)	
Dielectric strength		1100VAC 1min	
	Between coil & contacts	1500VAC 1min(413 specification only) <sup>(3)</sup>	
	Between open contacts	750VAC 1min	
Operate ti	me (at rated voltage.)	5ms max.	
Release ti	me (at rated voltage.)	5ms max.	
Charle		NO: 294 m/s <sup>2</sup>	
Shock resistance	Functional	NC: 147 m/s <sup>2</sup>	
	Destructive	980 m/s²	
Vibration resistance	Functional	NO: 10Hz to 55Hz 3.3mm DA	
		NC: 10Hz to 55Hz 2.5mm DA	
	Destructive	10Hz to 55Hz 5mm DA	
Surge withstand voltage	between open contacts(10/160µs)	1000V(FCC part 68)	
	between coil & contacts(2/10µs)	1500V(Telecordia)	
Humidity		5% ~ 85%RH	
Ambient te	emperature	-40°C ~ 85°C	
Terminatio	n	PCB(DIP)	
Unit weigh	nt	Approx. 4g	
Constructi	on	Plastic sealed	
Note: ANTI- Line II - 1200 II II			

Notes: 1) The data shown above are initial values;

- 2) UL insulation system: Class F;
- 3) (413) indicates products with dielectric withstand voltage between coil and contact ≥1500VAC 1 min.

# **COIL DATA**

High sensitive type: (200mW)

riigii delibitate type. (20011117)				
Nominal Voltage VDC	Initial Pick-up Voltage VDC max.	Initial Drop-out Voltage VDC min.	Max. Voltage <sup>5)</sup> VDC	Coil Resistance x (1±10%)Ω
2.4	1.80	0.24	4.8	28.8
3	2.25	0.3	6.0	45.0
4.5	3.38	0.45	9.0	101.3
5	3.75	0.5	10	120
6	4.50	0.6	12	180
9	6.75	0.9	18	400
12	9.00	1.2	24	700
18	13.5	1.8	36	1620
24	18.0	2.4	48	2800

Super sensitive type: (150mW)

Super sensitive type: (13011144)				
Nominal Voltage VDC	Initial Pick-up Voltage VDC max.	Initial Drop-out Voltage VDC min.	Max. Voltage <sup>5)</sup> VDC	Coil Resistance x (1±10%)Ω
2.4	1.92	0.24	4.8	38.4
3	2.40	0.3	6.0	60.0
4.5	3.60	0.45	9.0	135
5	4.00	0.5	10	166.7
6	4.80	0.6	12	240
9	7.20	0.9	18	540
12	9.60	1.2	24	960
18	14.4	1.8	36	2160
24	19.2	2.4	48	3840



HONGFA RELAY

ISO9001, IATF16949 , ISO14001, ISO45001, IECQ QC 080000, ISO/IEC 27001 CERTIFIED

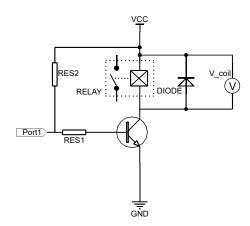
23°C

COIL DATA

Notes: 1)The data shown above are initial values.

2) To supply rated step voltage to coil is the foundation of relay proper operation. Please make sure the applied voltage to the coil reach at rated values.

Please refer to the typical diagram below for single side stable relay. The "V coil" is the rated voltage.:



- 3) In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.
- 4) For monostable relays, if you need to drop down voltage and hold mode after reliably operating, make sure that the effective value of holding voltage is not less than 60% of the rated voltage.
- 5) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- 6) When user's requirements can't be found in the above table, special order allowed.
- 7) During the relay pick-up or drop-out processes, there are stages of contact pressure change, contact vibration and unstable contact etc. When the voltage applied to coil is gradually changed, it will lengthen the unstable stage and affect relay endurance. To reduce this influence, please apply step voltage(switching circuit) to relay coil.

## **SAFETY APPROVAL RATINGS**

		3A 30VDC,85°C
	AaNii	3A 250VAC
	Agivi	5A 125VAC
Н		1A 125VAC,85°C
High sensitive type		3A 30VDC,85°C
		3A 250VAC
	AgSnO2	1A 250VAC,85°C
		TV-1 125VAC
		3A 250VAC
C	Agni	3A 30VDC,85°C
Super sensitive type		3A 250VAC
	AgSnO2	3A 30VDC,85°C
		3A 30VDC ,85°C
		3A 250VAC
н	AgNi	1A 250VAC
High sensitive type		1A 125VAC,85°C
		5A 125VAC
С		3A 30VDC,85°C
Super sensitive type	AgSnO2	3A 250VAC
		1A 250VAC,85°C
		1(1)A 250VAC
	C Super sensitive type  H High sensitive type  C	High sensitive type  AgSnO2  AgNi  C  Super sensitive type  H  High sensitive type  C  Super sensitive type

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.

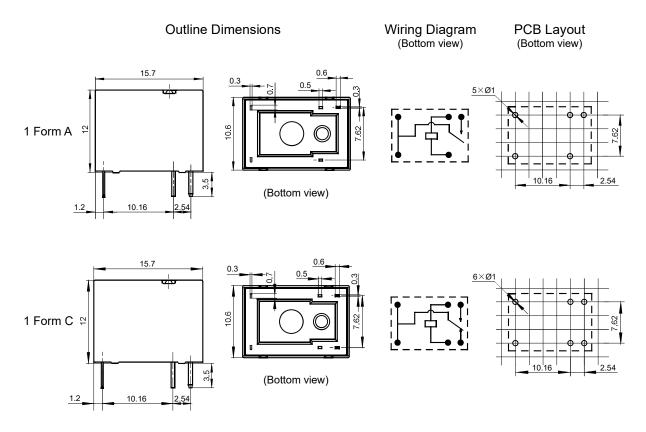
#### ORDERING INFORMATION HFD16/ **-**Z Ν (XXX)24 Н -3 Type 2.4, 3, 4.5, 5, 6, 9, Coil voltage 12, 18, 24 VDC Contact arrangement H: 1 Form A **Z**: 1 Form C Coil power C: Super sensitive(150mW) H: High sensitive(200mW) **Contact material** 3: AgNi T: AgSnO2 Contact plating Nil: gold plated(Only for AgNi type) N: No gold plated XXX: Customer special requirement Nil: Standard Special code<sup>1)</sup> For instance: Product with 413 suffix is indicate dielectric withstand voltage between coil and contact ≥1500VAC 1 min.

Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

- 2) The standard size of this pruduct tube package is 409mm, Any special requirement needed, please contact us for more details.
- 3) For products that should meet the explosion-proof requirements of "IEC 60079 series", please note [Ex] after the specification while placing orders. Not all products have explosion-proof certification, so please contact us if necessary, in order to select the suitable products.

# OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

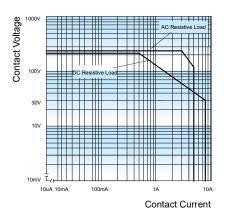


Remark: 1) The pin dimension of the product outline drawing is the size before tinning(it will become larger after tinning), and the mounting hole size is the recommended design size of the PCB board hole. The specific PCB board hole design size can be mapped and adjusted according to the actual product.

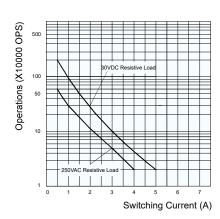
- 2) In case of no tolerance shown in outline dimension: outline dimension  $\leq$ 1mm, tolerance should be  $\pm$ 0.2mm; outline dimension >1mm and  $\leq$ 5mm, tolerance should be  $\pm$ 0.3mm; outline dimension >5mm, tolerance should be  $\pm$ 0.4mm.
- 3) The tolerance without indicating for PCB layout is always ±1mm.
- 4) The width of the gridding is 2.54mm.

### **CHARACTERISTIC CURVES**

### MAXIMUM SWITCHING POWER



### **ENDURANCE CURVE**



# Test conditions:

# NO:AgNi,Resistive Load,85°C,1s on 9s off.

#### Notice

- To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 2) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 3) For a monosteady state relay, after the relay is reliably operated, if it needs to be kept under pressure, make sure that the effective value of the voltage is not less than 60% of the rated voltage:
- 4) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 5) Please use wave soldering or manual soldering for straight-in relay. If you need reflow welding, please confirm the feasibility with us.
- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 7) Plastic sealed type is recommended for an environment with noxious gas such as H<sub>2</sub>S, SO<sub>2</sub> and NO<sub>2</sub>,ect., and/or when load current is ow,and/or the PCB boards need to be washed after relays are soldered.
- 8) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 9) When applied with continuous current, the heat from relay coil will age its isolation. Thus, please do not ground connected the coil to reduce electrical errosion if possible. And please provide protection circuit to avoid broken wire and losses.
- 10) Please make sure that there are no silicon-based substances (such as silicon rubber, silicone oil, silicon-based coating agents, silicon fillers, etc.) around the relay, because it will generate silicon-containing volatile gas, which may cause poor contact in case of silicon-containing volatile gas sticking on contact
- 11) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 12) During the relay pick-up or drop-out processes, there are stages of contact pressure change, contact vibration and unstable contact etc. When the voltage applied to coil is gradually changed, it will lengthen the unstable stage and affect relay endurance. To reduce this influence, please apply step voltage(switching circuit) to relay coil.

### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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